



ASSEMBLY INSTRUCTIONS

UltraHD® 6-Drawer Rolling Cabinet (Model No. 20204, 20147, 20159)

Granite

Graphite

Red

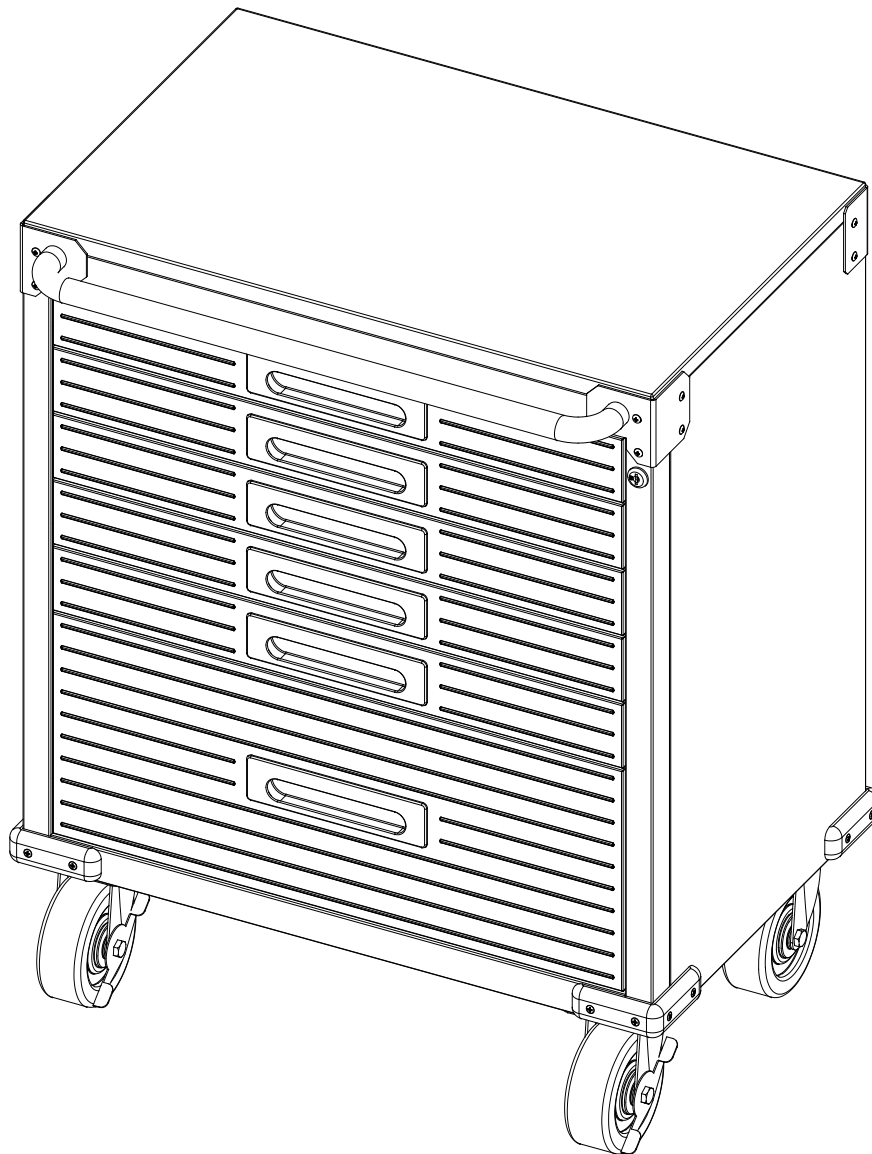
28 in. W x 18 in. D x 34.5 in. H

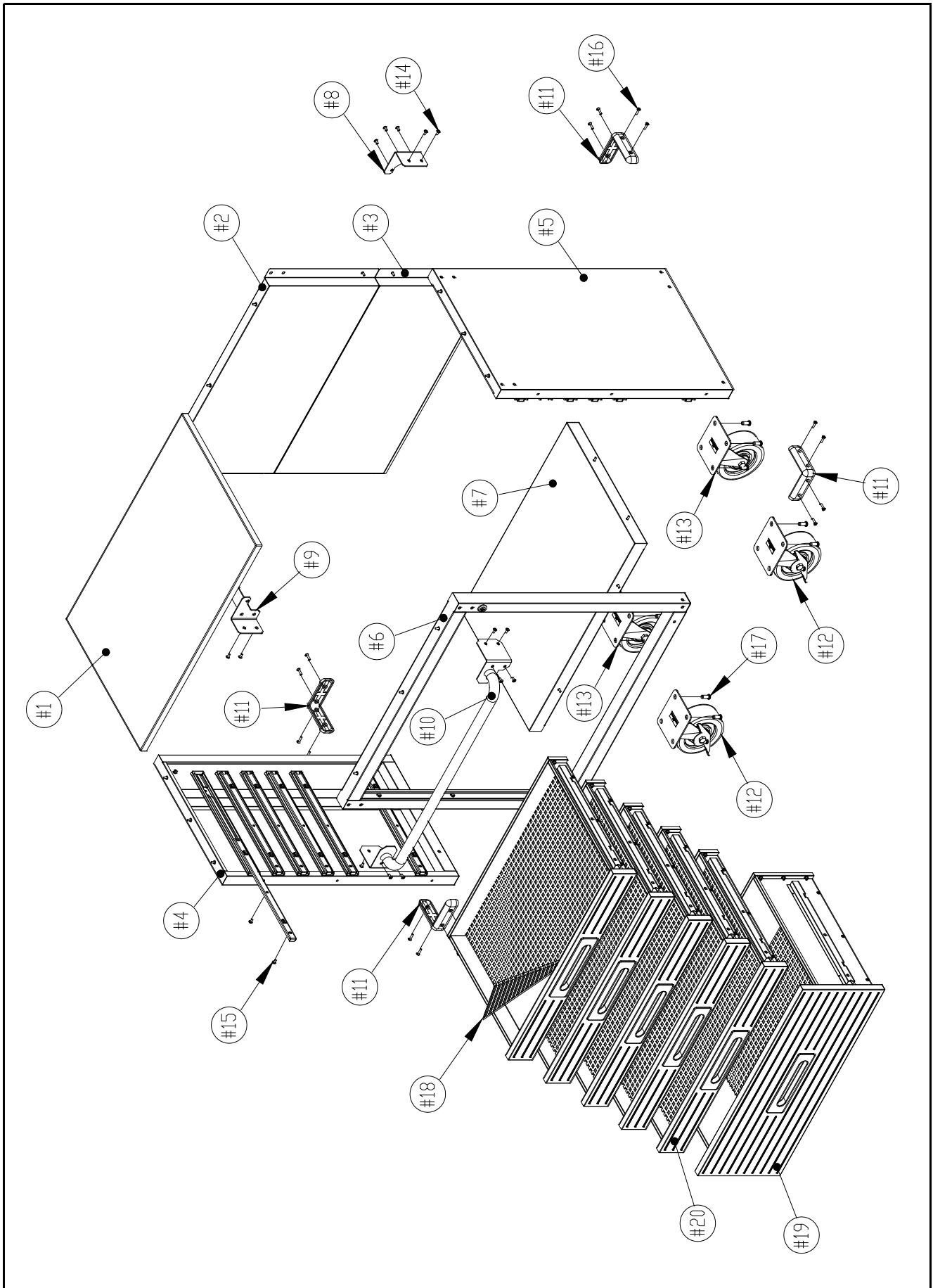
(71.1 cm x 45.7 cm x 87.6 cm)

ULTRAGUARD®

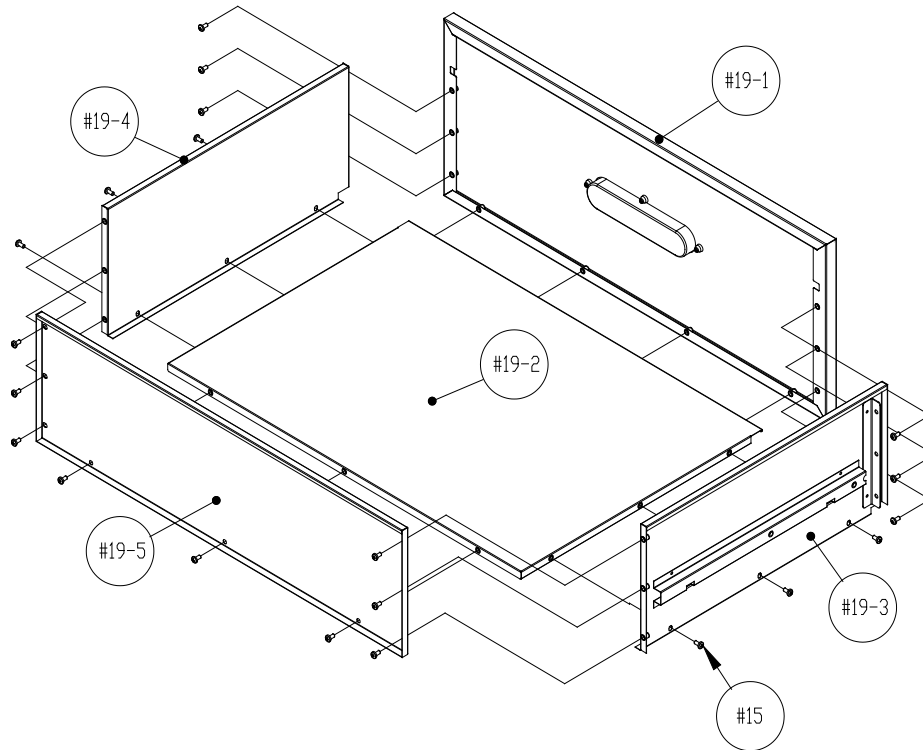
FINGERPRINT RESISTANT SURFACES
AND INCREASED DURABILITY

Reference page 12 for special
care and maintenance of
stainless steel

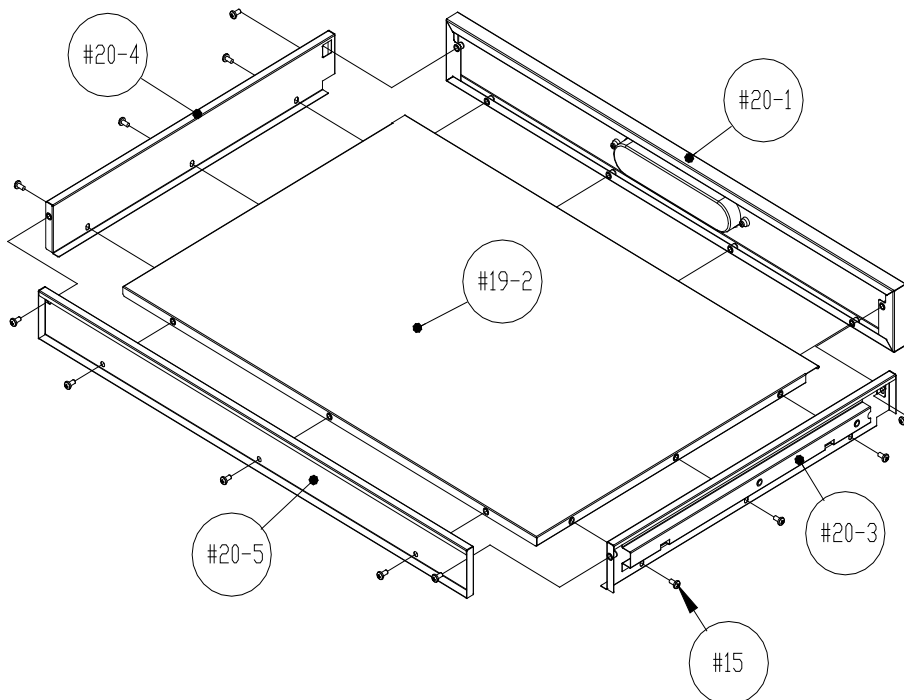




Large Drawer

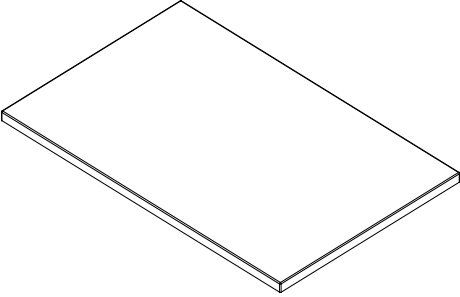
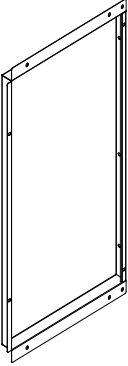
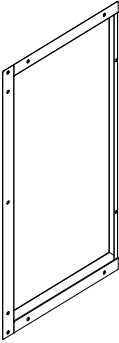
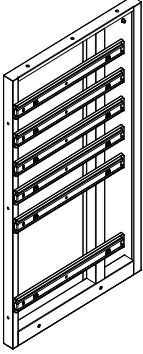
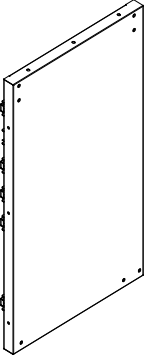
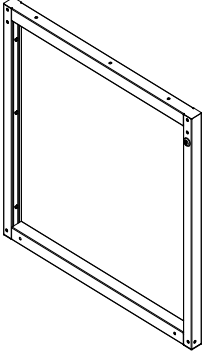
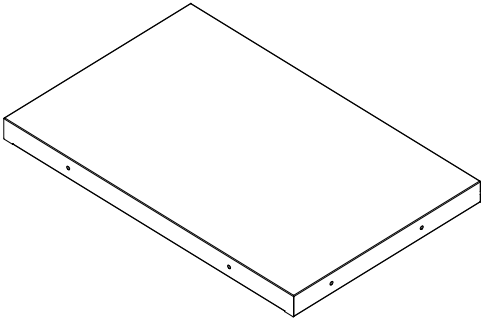
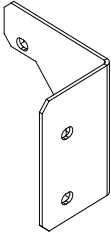


Small Drawer



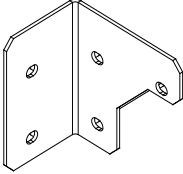
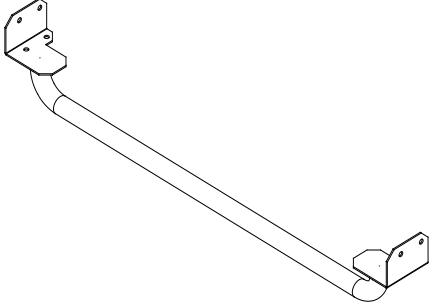
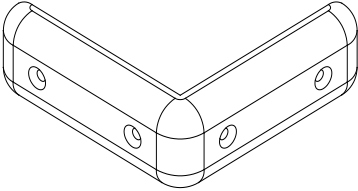
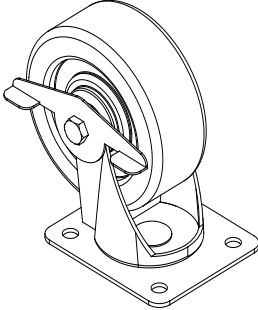
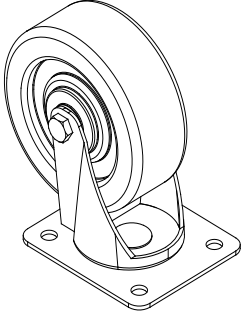
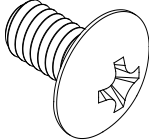
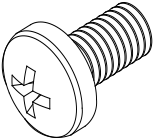
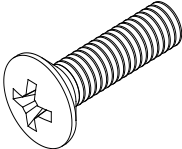
PARTS LIST

Please check the parts carefully according to the parts list. If you are missing any parts, please contact our customer service department (please see page 13.)

	
<p>(#1) SOLID HARDWOOD TOP x 1 PC</p>	<p>(#2) UPPER BACK PANEL x 1 PC</p>
	
<p>(#3) BOTTOM BACK PANEL x 1 PC</p>	<p>(#4) LEFT PANEL x 1 PC</p>
	
<p>(#5) RIGHT PANEL x 1 PC</p>	<p>(#6) FRONT FRAME x 1 PC</p>
	
<p>(#7) BOTTOM PANEL x 1 PC</p>	<p>(#8) RIGHT BACK CORNER PROTECTOR x 1 PC</p>

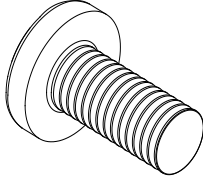
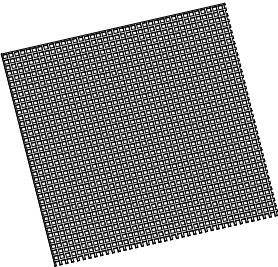
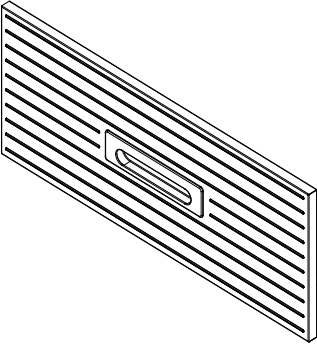
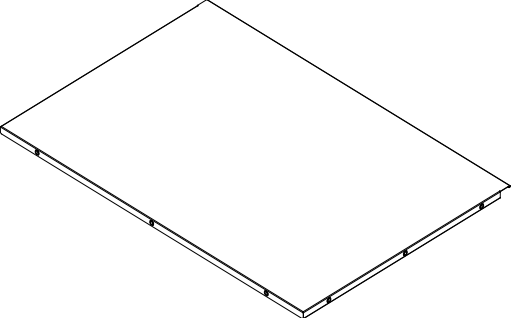
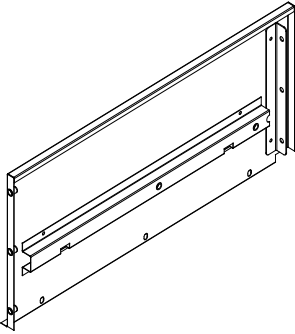
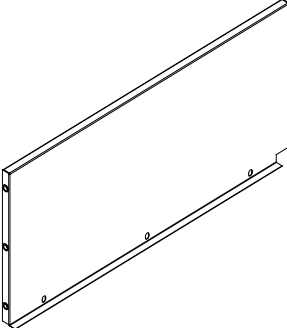
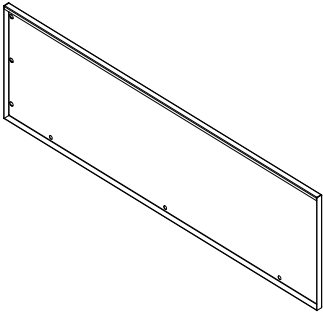
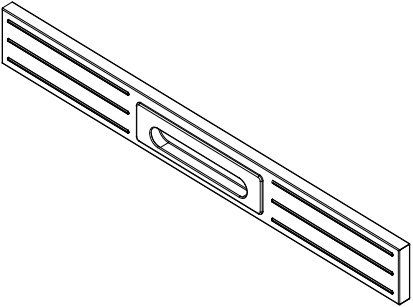
PARTS LIST

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<p>(#9) LEFT BACK CORNER PROTECTOR x 1 PC</p>	<p>(#10) PUSH BAR x 1 PC</p>
	
<p>(#11) BUMPER x 4 PCS</p>	<p>(#12) SWIVEL WHEEL WITH BRAKE x 2 PCS</p>
	
<p>(#13) SWIVEL WHEEL W/O BRAKE x 2 PCS</p>	<p>(#14) SCREW A (M4 x 10) x 51 PCS</p>
	
<p>(#15) SCREW B (M4 x 8) x 134 PCS</p>	<p>(#16) SCREW C (M4 x 18) x 16 PCS</p>

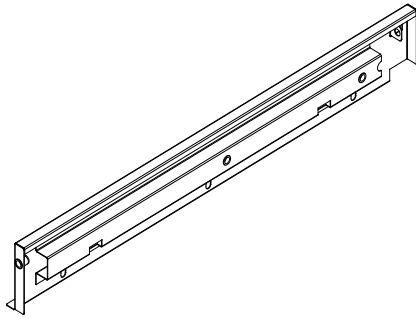
PARTS LIST

Please check the parts carefully according to the parts list. If you are missing any parts, please contact our customer service department (please see page 13.)

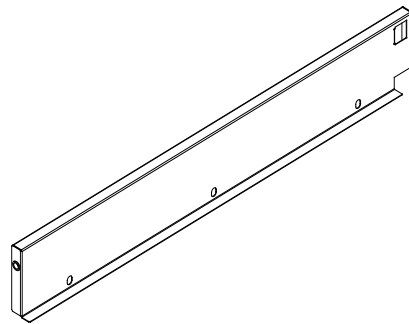
	
<p>(#17) SCREW D (M8 x 18) x 16 PCS</p>	<p>(#18) DRAWER MAT x 6 PCS</p>
	
<p>(#19-1) LARGE DRAWER FRONT PANEL x 1 PC</p>	<p>(#19-2) DRAWER BASE PANEL x 6 PCS</p>
	
<p>(#19-3) LARGE DRAWER LEFT PANEL x 1 PC</p>	<p>(#19-4) LARGE DRAWER RIGHT PANEL x 1 PC</p>
	
<p>(#19-5) LARGE DRAWER BACK PANEL x 1 PC</p>	<p>(#20-1) SMALL DRAWER FRONT PANEL x 5 PCS</p>

PARTS LIST

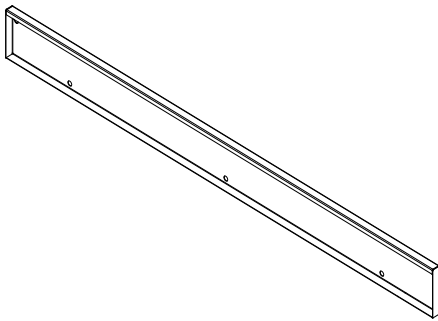
Please check the parts carefully according to the parts list. If you are missing any parts, please contact our customer service department (please see page 13.)



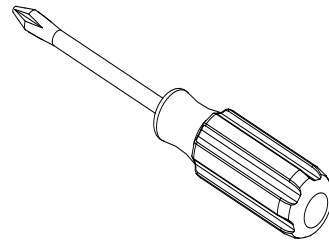
(#20-3) SMALL DRAWER LEFT PANEL x 5 PCS



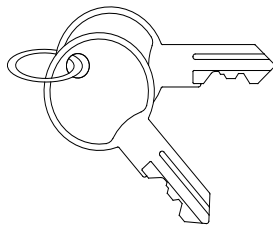
(#20-4) SMALL DRAWER RIGHT PANEL x 5 PCS



(#20-5) SMALL DRAWER BACK PANEL x 5 PCS



(#21) SCREWDRIVER x 1 PC

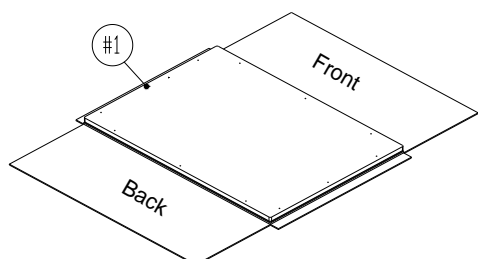


(#22) DRAWER KEY x 2 PCS

UltraHD® 6-Drawer Rolling Cabinet (Model No. 20204, 20147, 20159)



*NOTE: We recommend using TWO people to assemble the cabinet.



TIP: A magnetic screwdriver is included for your convenience. If using a powered driver, keep torque setting on LOW.

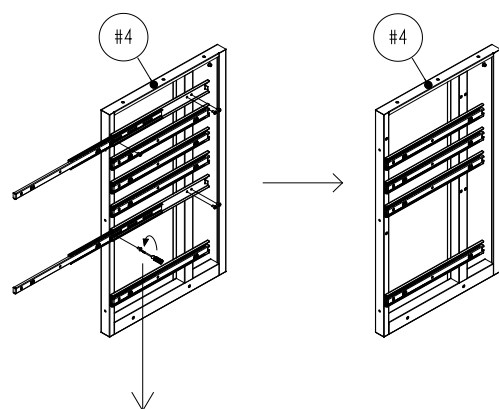
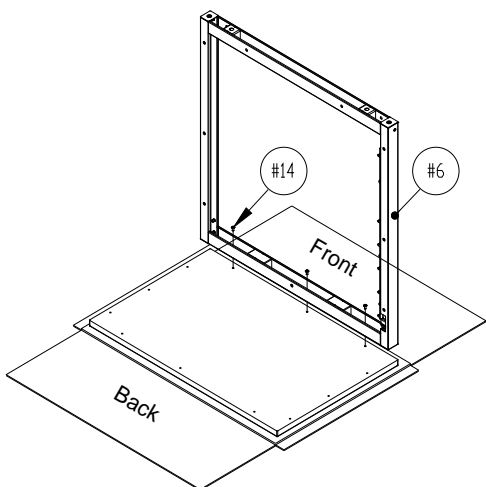
Step 1. Open the package, and put the parts aside.

Leave the Solid Hardwood Top (#1) on cardboard during assembly to reduce the chance of scratching the top.

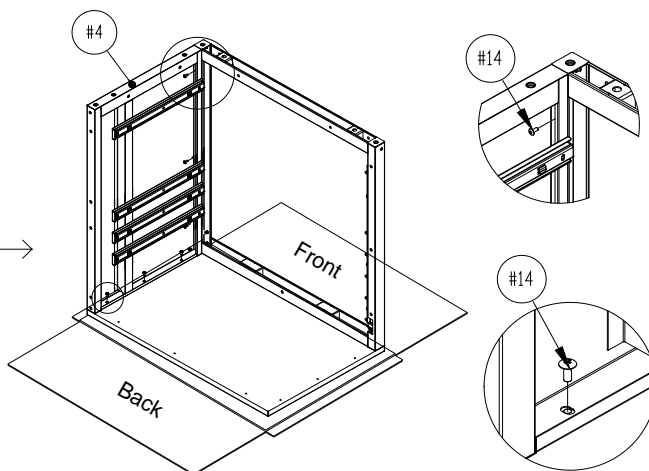
Step 2. Install Front Frame (#6)

Locate the Front Frame (#6) and attach to the "Front" of the Solid Hardwood Top (#1), using 3pcs. Screw A (#14) and Screwdriver (#21) to tighten.

Note: Make sure that the top and sides of the Front Frame are flush with the Solid Hardwood Top (#1) – The screw holes have some tolerance, and aligning now may save time by preventing adjustments later.

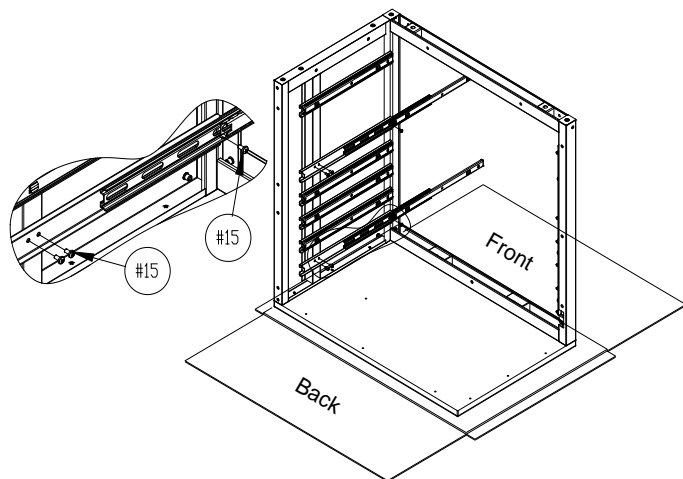


Remove 2pcs Slides to create the space needed to use the Screwdriver (#21).



Step 3. Install the Left Panel (#4)

Remove 2 pcs Sliders to create the space needed to use the screwdriver (#21). Then, attach the Left Panel (#4) to the Front Frame (#6) and the Solid Hardwood Top (#1). Make sure the "Top" of the Left Panel (#4) is on the Solid Hardwood Top (#1) and the screw holes are lined up to the Front Frame (#6). Use Screwdriver (#21) and 6 pcs Screw A (#14) to tighten the Left Panel (#4) to the Front Frame (#6), and then to Solid Hardwood Top (#1).

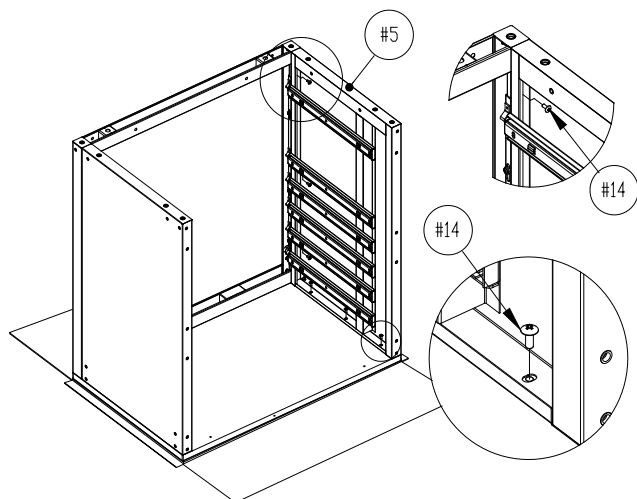


Step 4. Re-install the removed 2 pcs Sliders to the Left Panel (#4).

UltraHD® 6-Drawer Rolling Cabinet (Model No. 20204, 20147, 20159)



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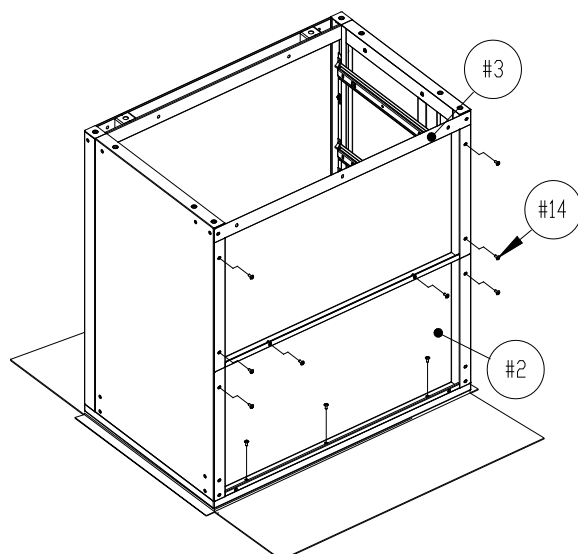


Step 5. Install the Right Panel (#5).

Remove 2 pcs Sliders to create the space needed to use the screwdriver (#21). Then, attach the Right Panel (#5) to Front Frame (#6) and Solid Hardwood Top (#1). Make sure the "Top" of the Left Panel (#4) is on the Solid Hardwood Top (#1) and the screw holes are aligned to the Front Frame (#6).

Use Screwdriver (#21) and 6pcs Screw A (#14) to tighten the Right Panel (#5) the Front Frame (#6) and Solid Hardwood Top (#1).

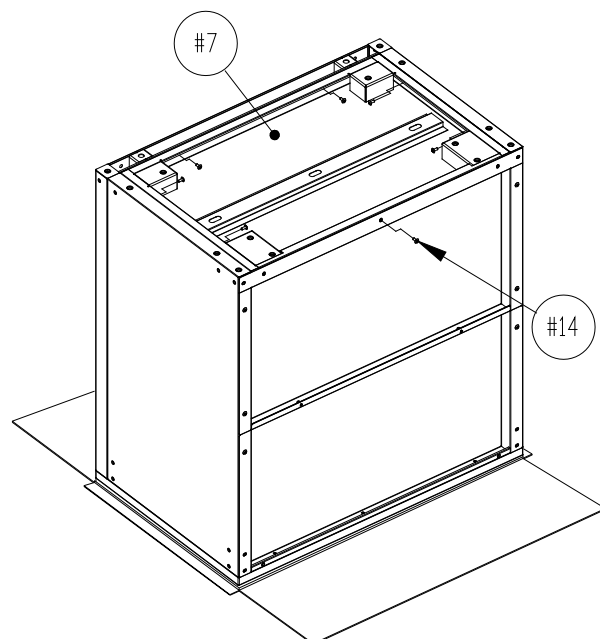
Note: Re-install the removed 2 pcs Sliders to the Right Panel (#5).



Step 6. Install the Upper Back Panel (#2) and Bottom Back Panel (#3).

A. Attach the Upper Back Panel (#2) between the Left Panel (#4) and Right Panel (#5). Make sure the "Top" of the Upper Back Panel (#2) is on the Solid Hardwood Top (#1) as the sticker indicates. Line up the screw holes and use Screw A (#14) to tighten up the Upper Back Panel to the Solid Hardwood Top (#1), Left Panel (#4) and Right Panel (#5).

B. Attach Bottom Back Panel (#3) between the Left Panel (#4) and Right Panel (#5). Make sure the "Top" of the Bottom Back Panel (#3) is to the Upper Back Panel (#2) as the sticker indicates. Line up the screw holes and use Screw A (#14) to tighten the Bottom Back Panel (#3) to the Upper Back Panel (#2), Left Panel (#4) and Right Panel (#5).



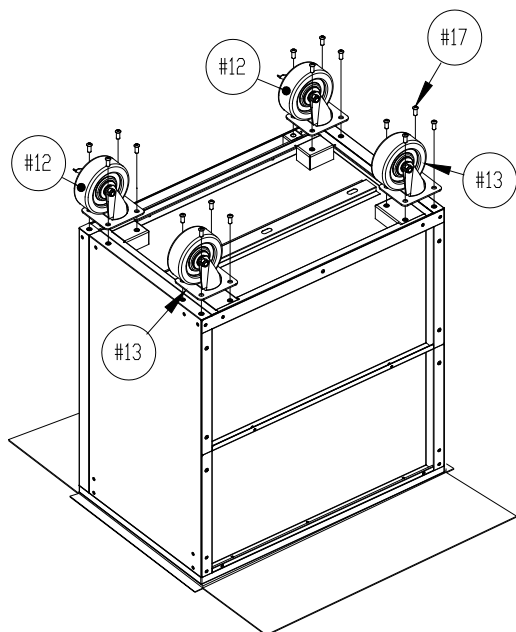
Step 7. Install the Bottom Panel (#7)

Attach the Bottom Panel (#7) to the Left Panel (#4), Right Panel (#5), Front Frame (#6), Bottom Back Panel (#3), line up screw holes and use 7 pcs Screw A (#14) to tighten.

UltraHD® 6-Drawer Rolling Cabinet (Model No. 20204, 20147, 20159)



*NOTE: We recommend using TWO people to assemble the cabinet.

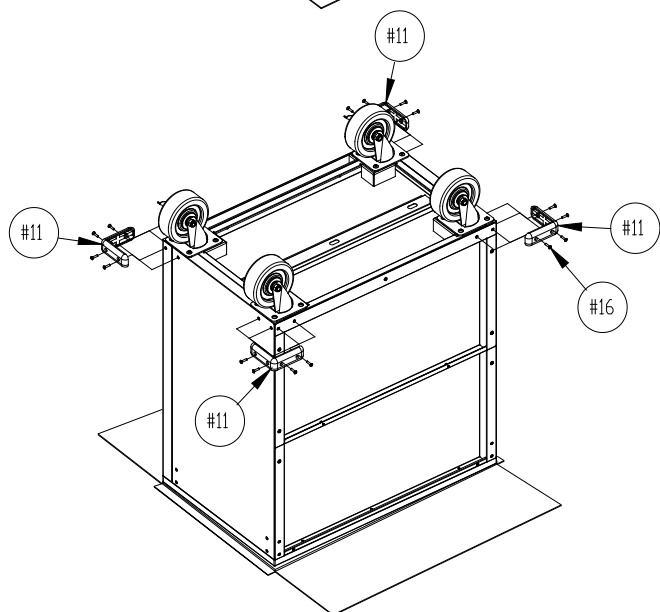


Step 8. Install Wheels (#12 and #13).

Attach Wheels (#12 and #13) to the Bottom Panel (#7) and surrounding frame.

Make sure the Swivel Wheels with Brake are installed at the front side.

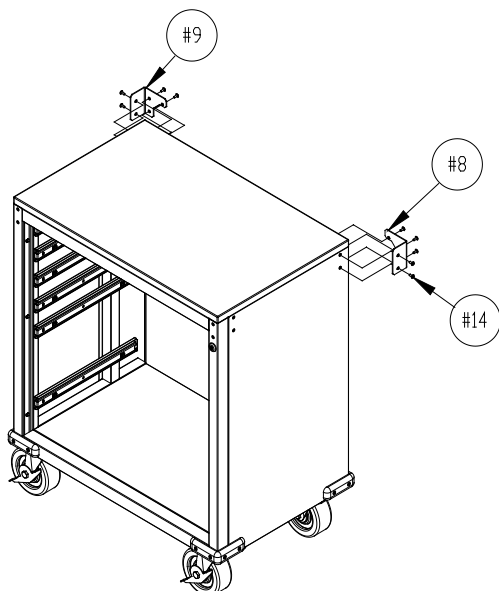
Use Screws D (#17) to tighten.



Step 9. Install Bumpers (#11).

Attach Bumpers (#11) to the bottom four corners of the cabinet. Use Screws C (#16) to tighten them.

Note: After finishing this step, turn the cabinet over and onto the wheels.



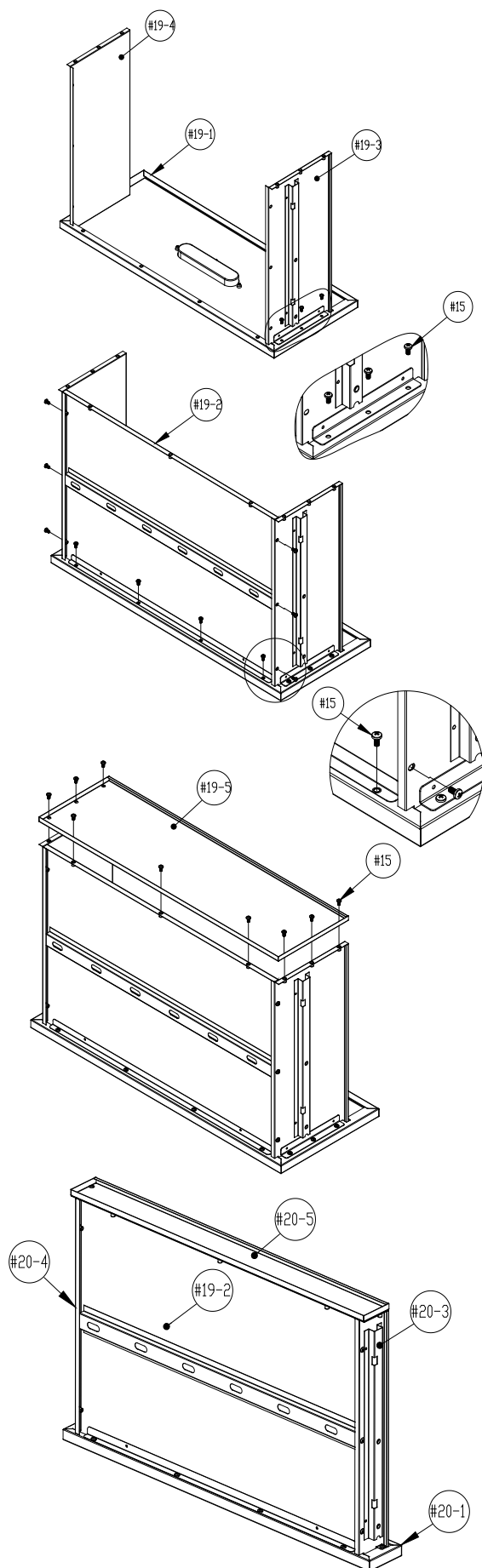
Step 10. Install Right Back Corner Protector (#8) and Left Back Corner Protector (#9)

Attach Right Back Corner Protector (#8) to the top of right back side, and attach Left Back Corner Protector to the top of left side, using 10 pcs Screws A (#14) to tighten.

UltraHD® 6-Drawer Rolling Cabinet (Model No. 20204, 20147, 20159)



*NOTE: We recommend using TWO people to assemble the cabinet.



Step 11. Install Large Drawer Side Panels (#19-3 and #19-4).

Attach Large Drawer Side Panels (#19-3 and #19-4) one at a time, into the back of the stainless steel Large Drawer Front (#19-1).

Make sure the Drawer Side Panels are inserted all the way, making contact with the rear of the Large Drawer Front Panel (#19-1).

Line up the screw holes and use Screws B (#15) to tighten them.

Step 12. Install Large Drawer Base Panel (#19-2)

From above, fit and attach Large Drawer Base Panel (#19-2) between the two sides and into the back of the Large Drawer Front Panel (#19-1).

Use Screws B (#15) to tighten.

Note: Do not fully tighten any one screw until all screws are partially screwed in.

Step 13. Install Large Drawer Back Panel (#19-5).

Attach the Large Drawer Back Panel (#19-5) to the rest of the assembled drawer. Use Screws B (#15) to tighten. Once you have the Large Drawer assembled, repeat **Steps 11-13** to assemble the other five Small Drawers. Once completed, you should have one Large Drawer and five Small Drawers.

Step 14. Assemble and Install Small Drawers the same way.

Repeat **Steps 11-13** using Small Drawer Left Panel (#20-3), Small Drawer Right Panel (#20-4), Small Drawer Front Panel (#20-1), Small Drawer Back Panel (#20-5) and Drawer Base Panel (#19-2) to assemble the Small Drawer. Once assembled, you should have five Small Drawers.

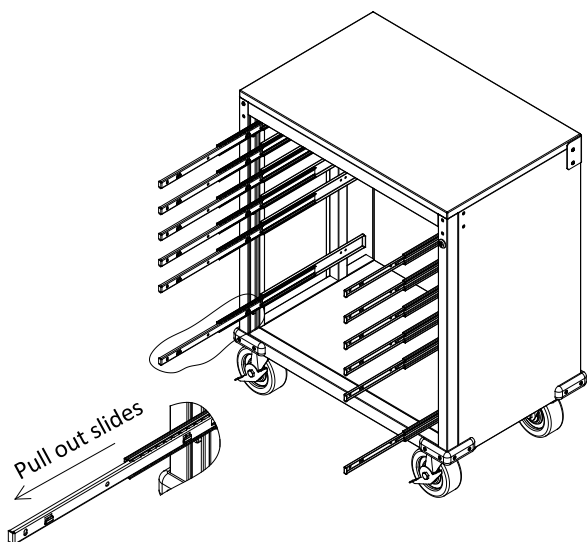
UltraHD® 6-Drawer Rolling Cabinet (Model No. 20204, 20147, 20159)



*NOTE: We recommend using TWO people to assemble the cabinet.



WARNING: Please check the key/lock, it must be unlocked before placing all the drawers.

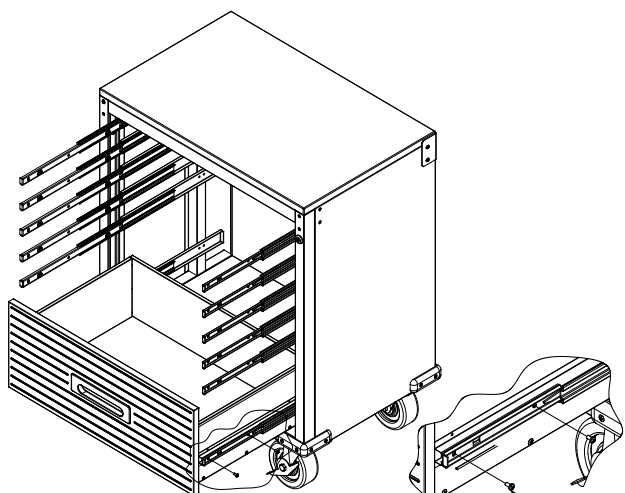
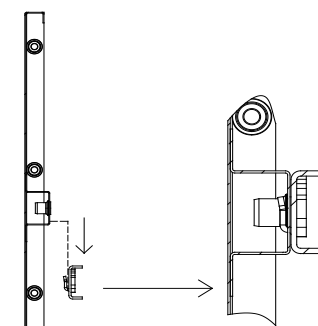
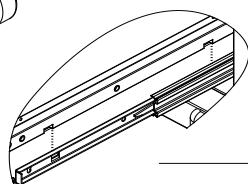
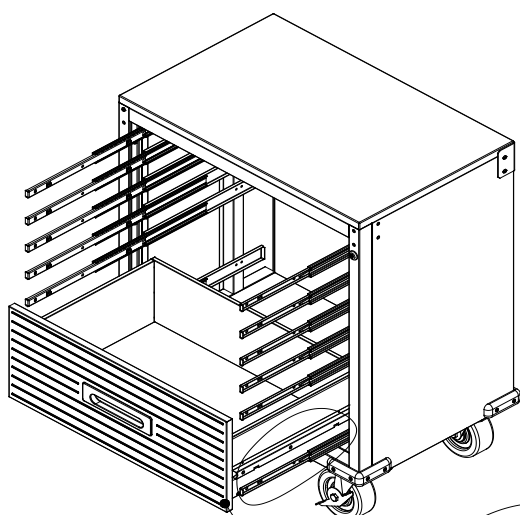


Step 15: Install Drawers into Cabinet

A. Pull out both slides for large drawer. Hook the big drawer between both slides, make sure the slides hooks are inserted into the square holes on the drawer side panels completely.

B. Line up the screw holes, and using 4 pcs Screw B (#15) to tighten the drawer.

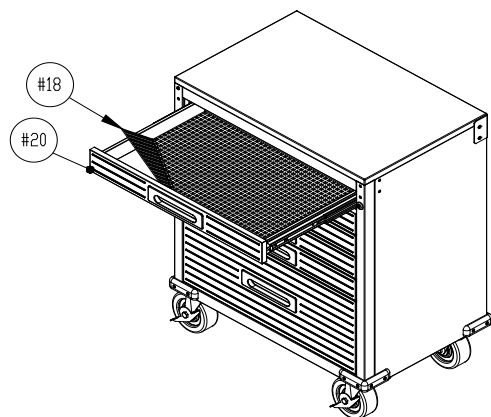
C. Repeat above steps to place other drawers.



UltraHD® 6-Drawer Rolling Cabinet (Model No. 20204, 20147, 20159)

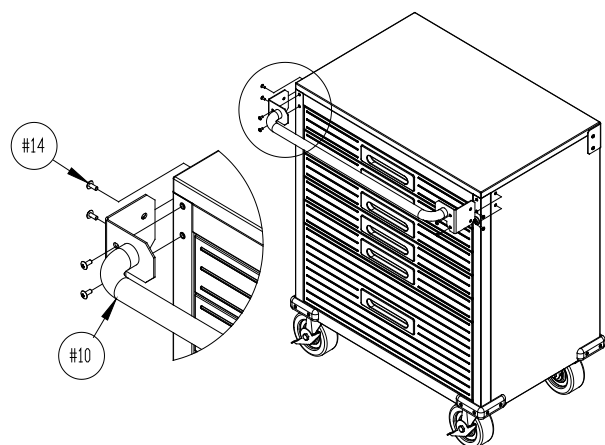


*NOTE: We recommend using TWO people to assemble the cabinet.



Step 16. Place Drawer Mat (#18) into Drawers

After inserting all Drawer Mats (#18), close all the drawers.



Step 17. Install Pus Bar (#10).

Attach Push Bar (#10) to the top of cabinet, using 8 pcs Screw A (#14) to tighten.

UltraHD® Stainless Steel Care Instructions

The stainless-steel parts of this product are protected with an UltraGuard™ fingerprint resistant finish.

DO NOT use traditional stainless-steel cleaners. To safely manage unwanted fingerprints and prevent new stains, perform the following steps once monthly:

- Lightly wipe with warm water and clean microfiber cloth
- Always wipe in the direction of the surface grain (NEVER ACROSS)
- Wipe away excess water with dry clean cloth

UltraHD® Wood Top Care Instructions

Our tops are made with real wood, and while great care is taken to ensure consistent top color and graining, there may be natural variations between finished products. We hand select the wood for every top to ensure the material is undamaged and naturally beautiful. If the wood top is received with excessive damage or splitting, Seville Classics will guarantee replacement of the top. Variations of color, and minor scratches in the clear clat finish will not be reason for replacement.

Restore Shallow Scratches or Chips

The wood surface of this product is finished with a polyurethane coat. If the wood top becomes chipped or scratched, a polyurethane coat can be reapplied to restore a smooth texture and protect from future damage.

- Please follow the manufacturer's instruction on the product for application.

CAUTION



Only open one drawer
at a time to avoid tipping.
40 lbs. maximum loading for
each drawer.

CONTACT INFORMATION

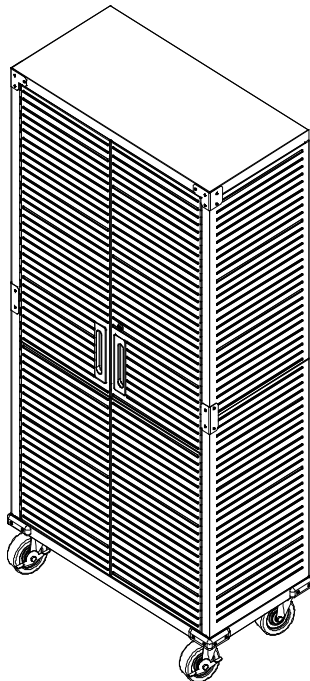
***If you are missing any parts, have any questions, or need additional assistance in assembly, please contact our bilingual (English and Spanish) customer service department at:**



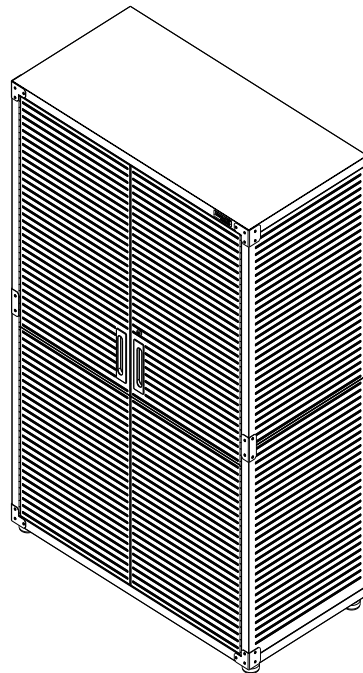
Seville Classics, Inc.
19401 Harborage Way Torrance, CA 90501 USA
Telephone: (800) 323-5565 within USA
Fax: (310) 533-3899
Hours: 9:00am - 4:30pm (Pacific Standard Time)
E-mail: support@sevilleclassics.com
Website & Online Store: www.sevilleclassics.com

*****Please visit our website or call and inquire about our additional UltraHD Line*****

UltraHD® Line

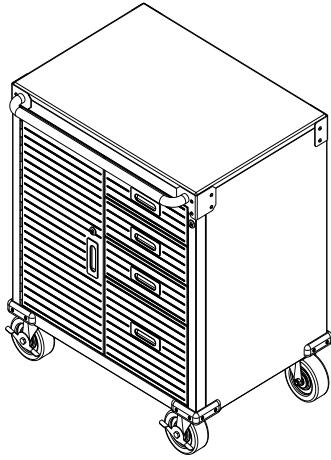


UltraHD® Tall Storage Cabinet
Model No. 16236 (Granite)
Model No. 20143 (Graphite)
Model No. 20153 (Red)
Model No. 20133 (White)

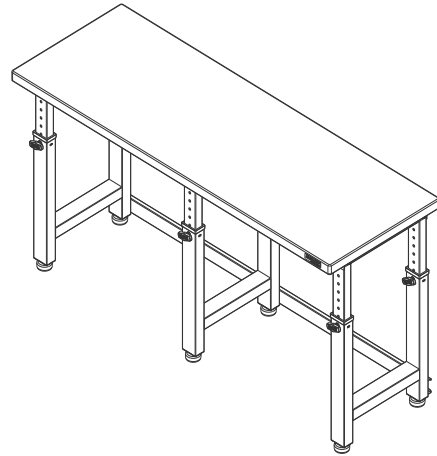


UltraHD® Mega Rolling Cabinet
Model No. 16238 (Granite)
Model No. 20148 (Graphite)
Model No. 20158 (Red)

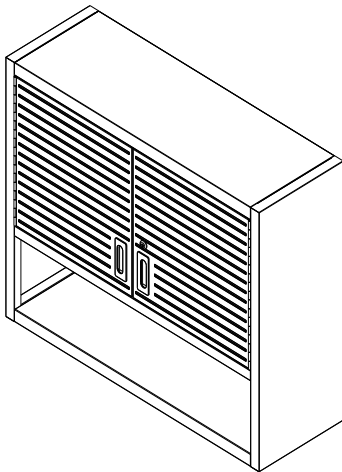
UltraHD® Line



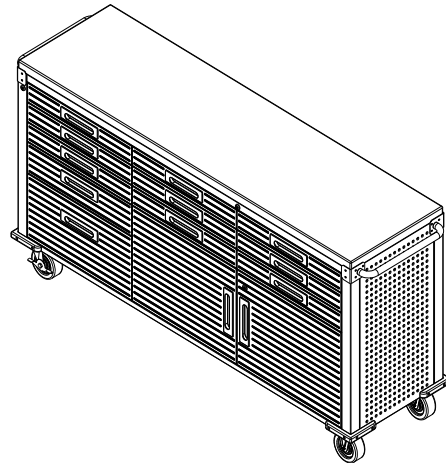
UltraHD® 4-Drawer Rolling Cabinet
Model No. 20205 (Granite)



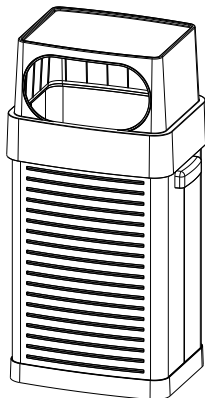
UltraHD® 6-Foot Height Adjustable Workbench
Model No. 20296 (Granite)
Model No. 20141 (Graphite)



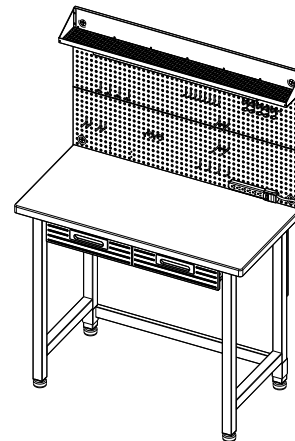
UltraHD® Wall Cabinet with Open Shelf
Model No. 20230 (Granite)
Model No. 20246 (Graphite)
Model No. 20150 (Red)



UltraHD® 2-Door Rolling Workbench
Model No. 20262 (Granite)
Model No. 20142 (Graphite)
Model No. 20152 (Red)



Model No. 20217
UltraHD® Trash Bin



UltraHD® Lighted Workcenter
Model No. 20247 (Granite)
Model No. 20246 (Graphite)
Model No. 20157 (Red)