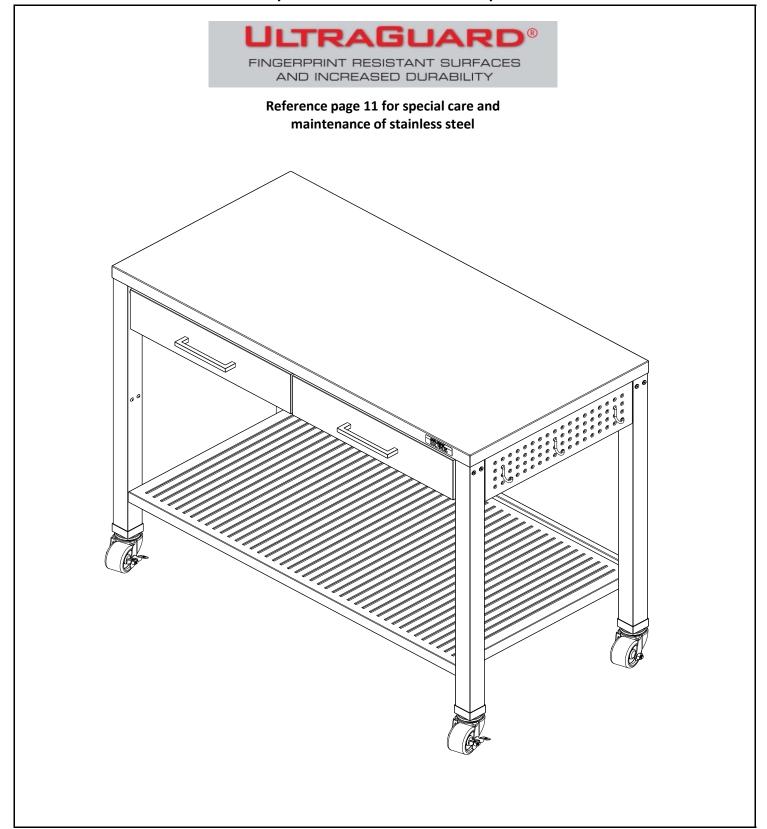


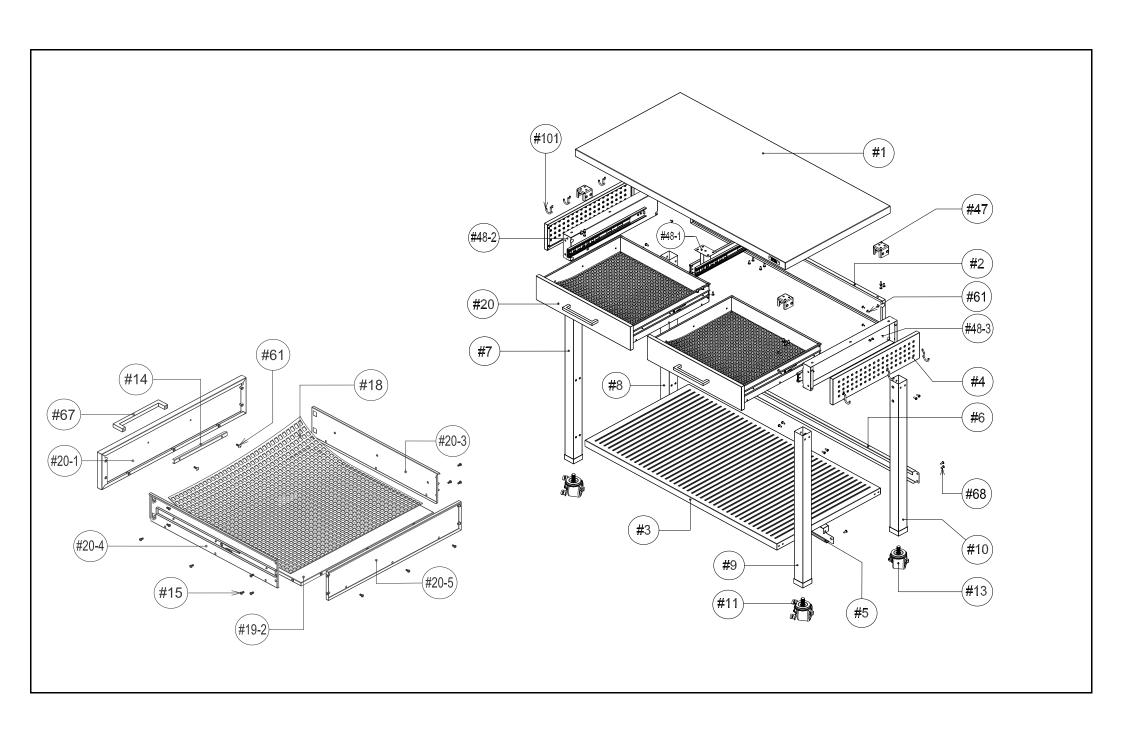
ASSEMBLY INSTRUCTIONS

Workcenter Island (Model No. 20109B)

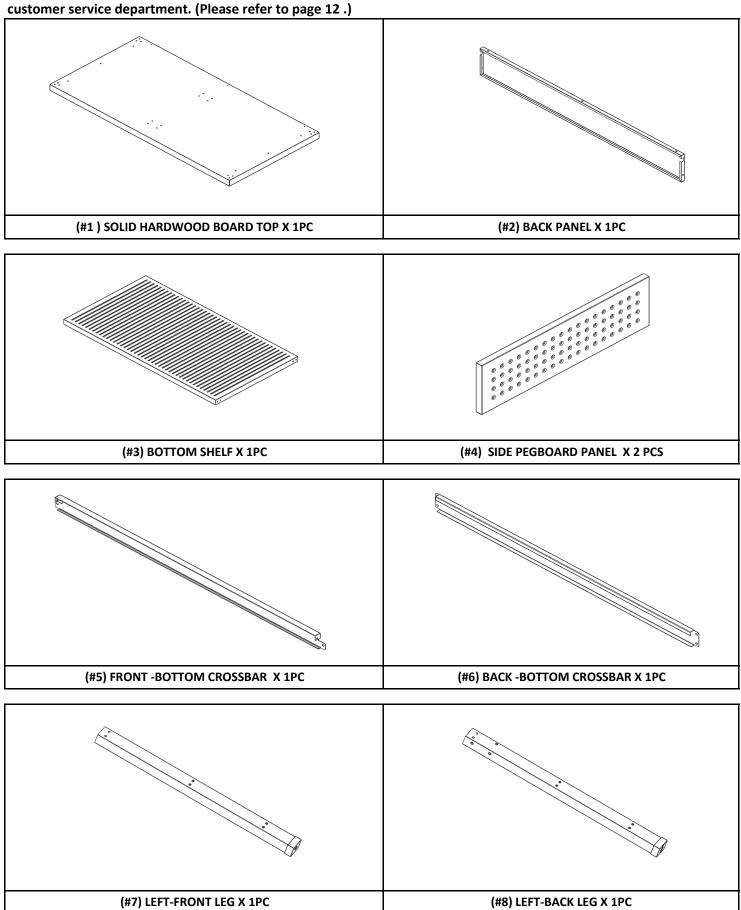
(48" W X 24" D X 37.5" H)

(1.21 m x 60.9 cm x 95.2 cm)

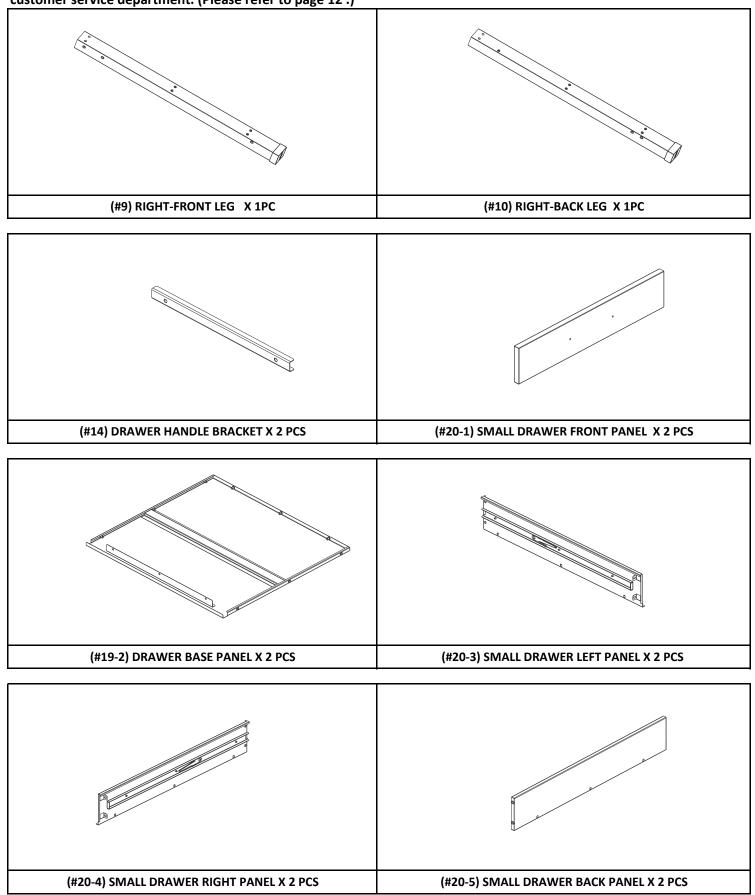




Please check the parts carefully according to the parts list. If you are missing any parts, please contact our customer service department. (Please refer to page 12.)



Please check the parts carefully according to the parts list. If you are missing any parts, please contact our customer service department. (Please refer to page 12.)



Please check the parts carefully according to the parts list. If you are missing any parts, please contact our

customer service department. (Please refer to page 12.) (#48-1) SMALL DRAWER MIDDLE SUPPORT X 1PC (#48-2) SMALL DRAWER LEFT SUPPORT X 1PC (#48-3) SMALL DRAWER RIGHT SUPPORT X 1PC (#47) "U" BRACKET X 4 PCS (#67) HANDLE X 2 PCS (#18) DRAWER MAT X 2 PCS

(#13) 3"X2" WHEEL W/O BRAKE x 2 PCS

(#11) 3"X2" WHEEL WITH BRAKE X 2 PCS

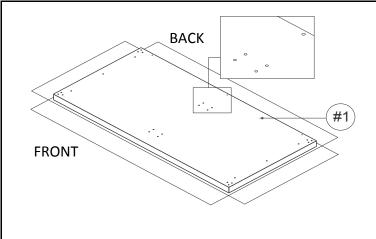
Please check the parts carefully according to the parts list. If you are missing any parts, please contact our customer service department. (Please refer to page 12.)

customer service department. (Please refer to page 12.)		
(#15) SCREW B (M4 x 8L) X 40 PCS	(#61) SCREW O (M4 x 12L) x 25 PCS	
(#68) SCREW I (M6 x 15L) X 56 PCS	(#101) 1" HOOK X 6 PCS	
(#25) WRENCH X 1PC	(#21) SCREW DRIVER x 1PC	



NOTE: We recommend TWO people to assemble the workcenter.



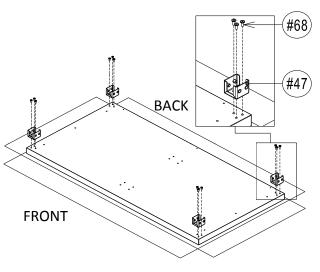




Tip:

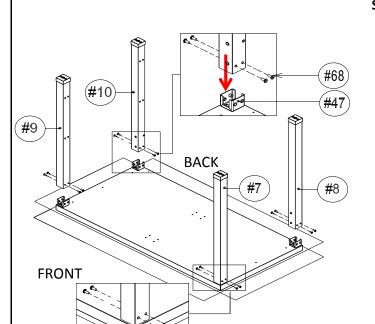
There are stickers on each part, please refer to the direction of the arrow indicated by the part stickers when assembling.

Open the package and take out (#1) Solid Hardwood Board Top .Place with backside facing up



Step 1: Install (#47) "U" Bracket

Attach (#47) "U" Bracket to each corner of the (#1) Solid Hardwood Board Top, line up the screw holes, use 12pcs (#68) Screw I (M6X15L) to tighten.



Step 2: Install (#7) Left-Front Leg, (#8) Left-Back Leg, (#9) Right-Front Leg, (#10) Right-Back Leg

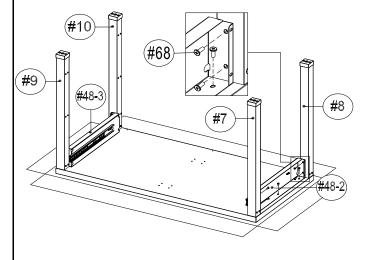
According to the instructions indicated on sticker, attach all 4 Legs (#'s indicated above) to (#47) "U" Bracket, use 16pcs (#68) Screw I (M6X15L) to tighten.

Note: Do not fully tighten the screws.



NOTE: We recommend TWO people to assemble the workcenter.



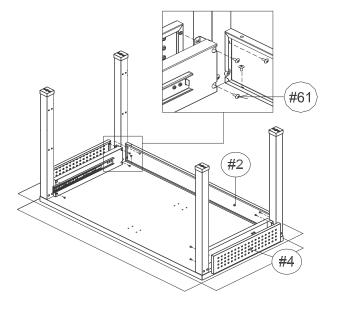


Step 3: Install (#48-2) Small Drawer Left Support and (#48-3) Small Drawer Right Support

As shown in the picture, attach (#48-2) Small Drawer Left Support between (#7) Left-Front Leg and (#8) Left-Back Leg, use 7pcs (#68) Screw I (M6X15L) to tighten.

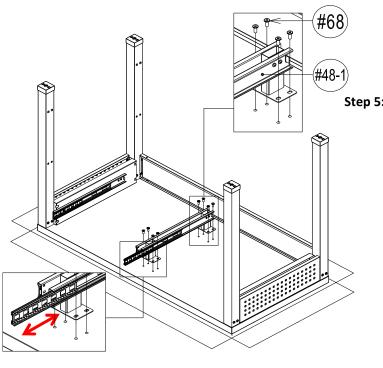
Attach (#48-3) Small Drawer Right Support between (#9) Right-Front Leg and (#10) Right-Back Leg, use 7pcs (#68) Screw I (M6X15L) to tighten.

Note: Tighten all the screws in this step .



Step 4: Install (#4) Side Pegboard Panel and (#2) Back Panel

- 1). Attach 2pcs (#4) Side Pegboard Panel between Front Leg and Back Leg, use 8pcs (#61) Screw O (M4 x 12L) to tighten on Small Drawer Left Support and Small Drawer Right Support.
- 2). Attach (#2) Back Panel between 2pcs Back Leg, use 5pcs (#61) Screw O (M4 x 12L) to tighten.



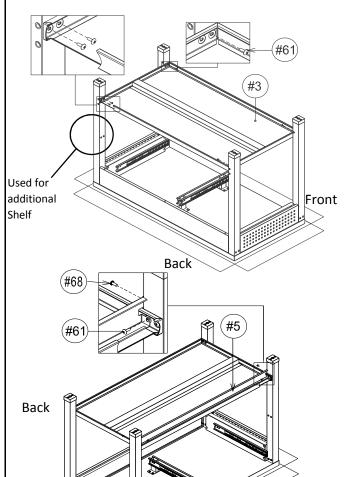
Step 5: Install (#48-1) Small Drawer Middle Support

Attach (#48-1) Small Drawer Middle Support to (#1) Solid Hardwood Board Top according to the Sticker Instructions, use 8pcs (#68) Screw I (M6X15L) to tighten.



NOTE: We recommend TWO people to assemble the workcenter.





Step 6: Install (#3) Bottom Shelf

As shown in the picture, attach (#3) Bottom Shelf to 4 Legs, line up the screw holes, use 6pcs (#61) Screw O (M4 x 12L) to tighten, 2pcs for two Front Legs, 4pcs for two Back Legs.

Note: 1. Please use TWO people for Bottom Shelf Installation

- 2. Do not fully tighten the screws.
 - 3. Additional Bottom Shelf (#3) may be purchased separately at <u>SevilleClassics.com</u>, Model#: UHD20109S, to install at Pre-Drilled screw holes on each leg indicated in the image, by simply removing those pre-installed screws.

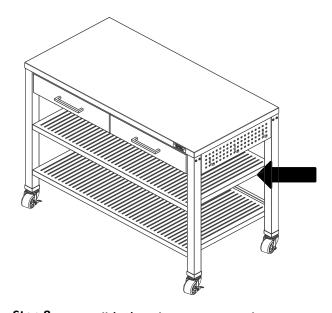
Step 7: Install (#5) Front -Bottom Crossbar

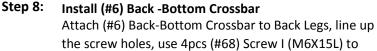
As shown in the picture, attach (#5) Front-Bottom Crossbar on the back side of two Front Legs, line up the screw holes, use 2pcs (#68) Screw I (M6X15L) to tighten. Use 2pcs (#61) Screw O (M4X12L) tighten on the inner side of two Front Legs, then tighten all screws including those in Step 6 at the same time.

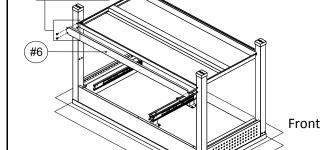
Model No. 20109S

Front

 $\label{thm:continuous} \mbox{ UltraHD$^{\$} Stainless Steel Extra Shelf for UHD20109B Workcenter \ | \ Island available for purchase on $\underline{\mbox{www.sevilleclassics.com.}}$$







Back

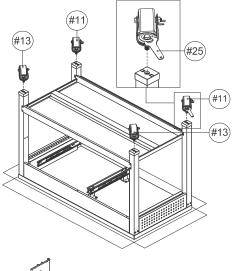
(#68)

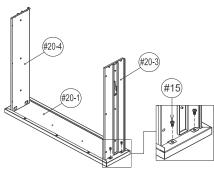
tighten.

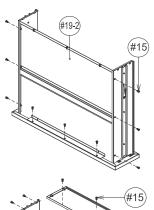


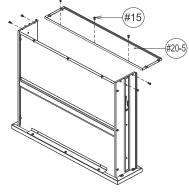
NOTE: We recommend TWO people to assemble the workcenter.

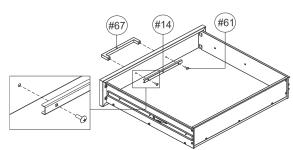












Step 9: Install Wheels (#11 and #13)

Attach 2pcs (#11) 3"X2" Wheel With Brake to two front Legs, 2pcs (#13) 3"X2" Wheel W/O Brake to two back Legs, use (#25) Wrench to tighten them.

Optional Leveling feet may also be purchased at www.sevilleclassics.com. Model#: WEB086

Step 10: Install (#20) Small Drawers

 Install (#20-1) Small Drawer Front Panel, (#20-3) Small Drawer Left Panel, (#20-4) Small Drawer Right Panel

According to the Sticker Instructions , line up the screw holes, then attach (#20-3) Small Drawer Left Panel, (#20-4) Small Drawer Right Panel to (#20-1) Small Drawer Front Panel ,use 4pcs (#15) Screw B (M4 x 8L) to tighten.

Note: In order to adjust when assembling , please don't tighten all screws completely at the beginning, each screw will be tightened after the debugging is completed.

2). Install (#19-2) Drawer Base Panel

Take out (#19-2) Drawer Base Panel, according to the Sticker Instructions , line up the screw holes, attach (#19-2) Drawer Base Panel to (#20-3) Small Drawer Left Panel, (#20-4) Small Drawer Right Panel and (#20-1) Small Drawer Front Panel, use 9pcs (#15) Screw B (M4 x 8L) to tighten.

3).Install (#20-5) Small Drawer Back Panel

Take out (#20-5) Small Drawer Back Panel ,line up the screw holes, attach (#20-5) Small Drawer Back Panel to (#19-2) Drawer Base Panel and (#20-3) Small Drawer Left Panel, (#20-4) Small Drawer Right Panel ,use 7pcs (#15) Screw B (M4 x 8L) to tighten.

Note: Tighten all screws after adjusting the drawer on same level.

4). Install (#67) Handle and (#14) Drawer Handle Bracket

As shown in the picture, assemble (#67) Handle and (#14) Drawer Handle Bracket,line up the screw holes ,use 2pcs (#61) Screw O (M4 x 12L) to tighten.

Repeat the above steps to assemble the other drawer.



NOTE: We recommend TWO people to assemble the workcenter.



Pull the railing all the way out

Step 11: Install (#20) Small Drawers into Workcenter

1). Pull out the side rails of the drawer bracket, all the way to the front.

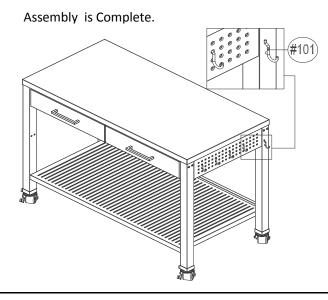
Note: After pulling out each rail, make sure all the ball bearings of the rail are visible and pointing completely outward to the front.

2). Line up the inner rails on both the Small Drawer Left Panel and Right Panel to the fully assembled drawer, drag drawer with both hands and push the drawer slowly at the same time to lock in place.

Repeat Step 11 for second drawer Installation.

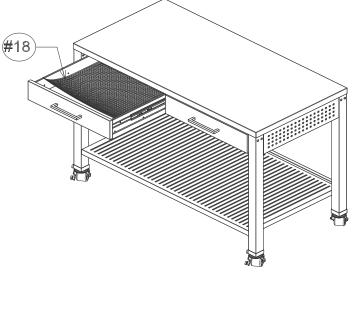
Step 13: Install (#101) 1" Hook

As shown in the picture, hang (#101) 1" Hook on holes to both sides of the Side Pegboard Panels .



Step 12: Place Drawer Mat (#18) into Drawers

Pull out (#20) Small Drawers ,place mat(#18) in each drawer.



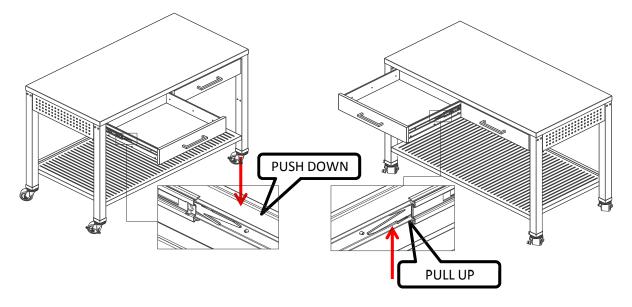


NOTE: We recommend TWO people to assemble the workcenter.



How to pull drawer out of the unit?

To pull drawers out of the unit, simply pull the black plastic clip on the right side of the drawer up, then push on the black plastic clip on the left side of the drawer down. Now you can pull the drawer out.



Total Weight Capacity Evenly Distributed	Weight Capacity per Shelf Evenly Distributed	Weight Capacity per Drawer Evenly Distributed
500 lbs. (226.8 kg)	100 lbs. (45.36 kg)	30 lbs. (13.6 kg)

Stainless Steel Maintenance:

These parts have UltraGuard fingerprint resistant finish. Do not use traditional stainless steel cleaners on this unit. Lightly wipe off once a month with clean warm water and a soft cloth (preferably a micro fiber cloth). This is the safest formula to prevent new stains from appearing over time and manage unwanted fingerprints or grease marks. Remember to always wipe in the direction of the surface grain (NEVER ACROSS) and always use a lint-free cloth. Once the surface is clean, thoroughly wipe dry with a soft absorbent cloth.

Wood Top

Although great care is taken to hand select consistent wood top color and grain for products, there can and will be natural variations in color and graining between finished products. These variations contribute to the beauty of using a natural material as a workbench and are considered standard quality. Variations of color within these standards and minor scratches in the clear coat finish will not be a reason for replacement. If the wood top is received with excessive damage or splitting, Seville Classics will guarantee replacement of the wood top.

Restore Shallow Scratches or Chips

If the wood top becomes scratched and chipped over time or during assembly, a Polyurethane finish can be applied to help restore the wood's natural texture, as well as protect the surface from future damage.

Applying a Polyurethane Coating

Please follow the manufacturer's instruction on the product for application.

CONTACT INFORMATION

If you are missing any parts, have any questions, or need additional assistance in assembly, please contact our bilingual (English and Spanish) customer service department at:



Seville Classics, Inc.

19401 Harborgate Way Torrance, CA 90501 USA

Telephone: (800) 323-5565 within USA

Fax: (310) 533-3899

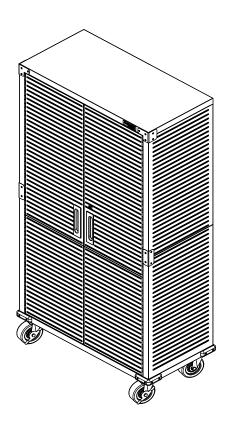
Hours: 9:00am - 4:30pm (Pacific Standard Time)

E-mail: support@sevilleclassics.com

Website & Online Store: www.sevilleclassics.com

Please visit our website or call and inquire about our additional UltraHD Line

UltraHD® Line



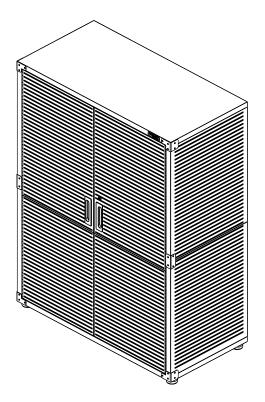
UltraHD® Tall Storage Cabinet

Model No. 16236 (Granite)

Model No. 20143 (Graphite)

Model No. 20153 (Red)

Model No. 20133 (White)



UltraHD® Mega Storage Cabinet

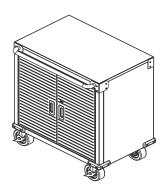
Model No. 16238 (Granite)

Model No. 20148 (Graphite)

Model No. 20158 (Red)

Model No. 20138 (White)

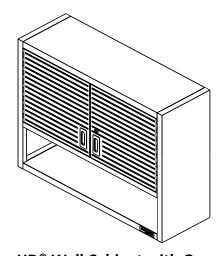
UltraHD® Line



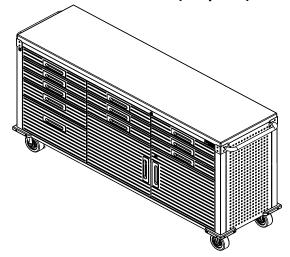
UltraHD® 2-Door Rolling Cabinet Model No. 20227 (Granite) Model No. 20145 (Graphite)



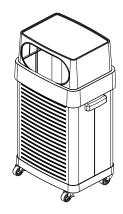
UltraHD® 6-Foot Height Adjustable Workbench Model No. 20292 (Granite) Model No. 20293 (Graphite)



UltraHD® Wall Cabinet with Open Shelf Model No. 20230 (Granite) Model No. 20140 (Graphite) Model No. 20150 (Red) Model No. 20130 (White)



UltraHD® 2-Door Rolling Workbench Model No. 20262 (Granite) Model No. 20142 (Graphite) Model No. 20152 (Red)



UltraHD® Rolling Trash Bin Model No. 20215



UltraHD® Lighted Workcenter Model No. 20247 (Granite) Model No. 20246 (Graphite) Model No. 20157 (Red)