



## ASSEMBLY INSTRUCTIONS

### UltraHD® 2-Door Rolling Workbench

(Model No. 20262, 20142, 20152, 20132)

Granite Graphite Red White

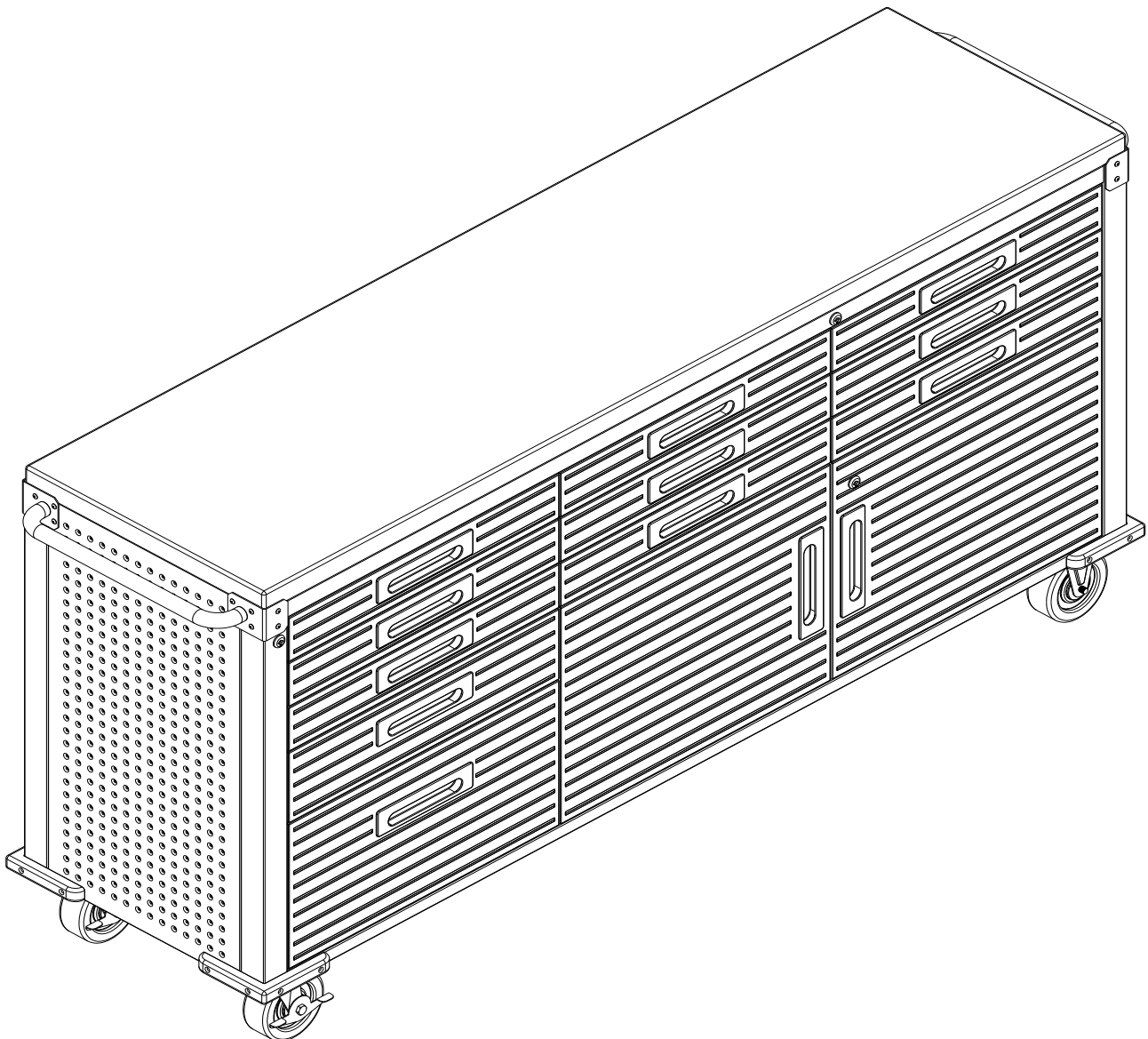
77 in. W X 20 in. D X 37.5 in. H

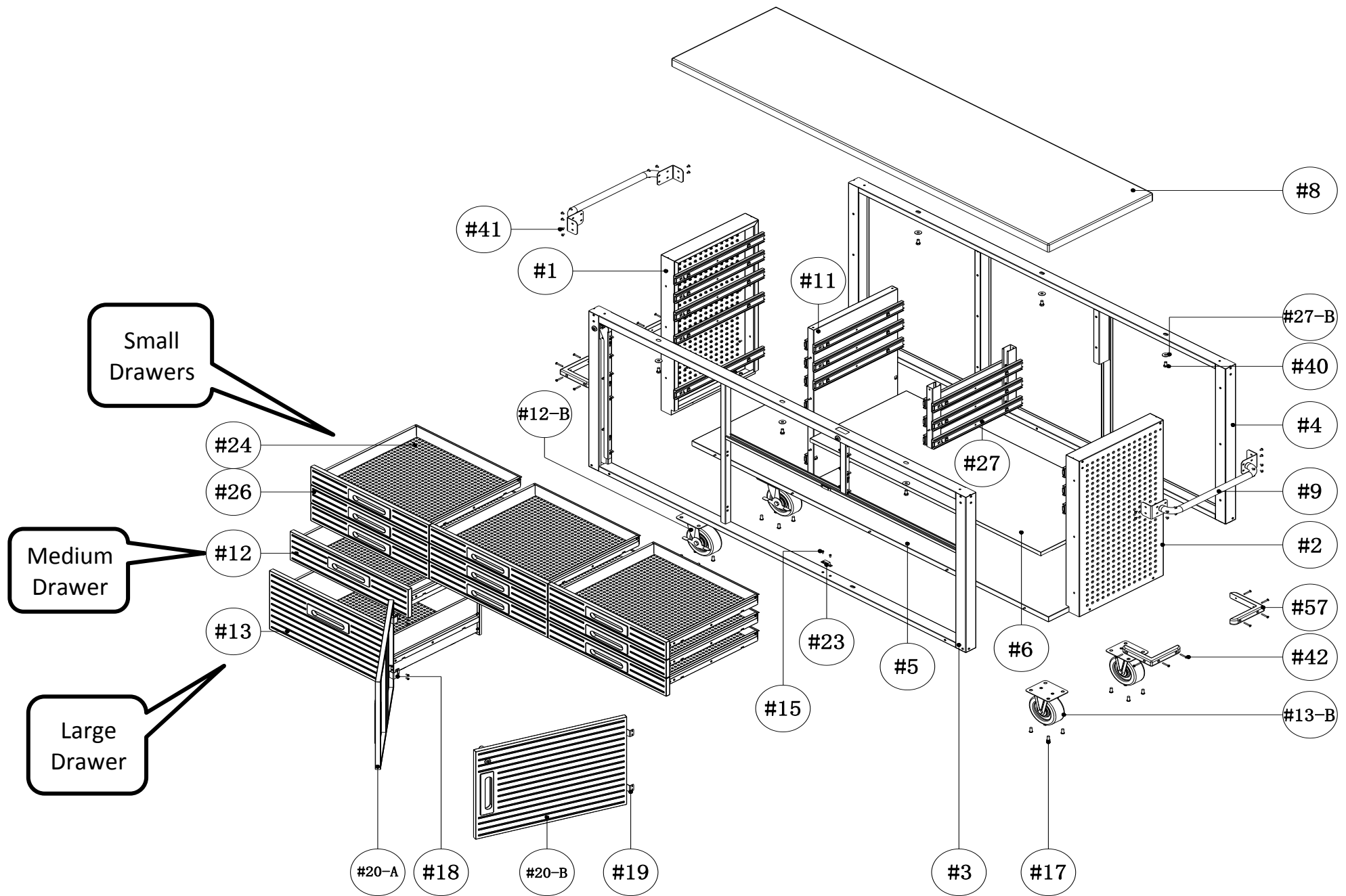
(1.95m W x 50.8cm D x 95.2cm H)

**ULTRAGUARD®**

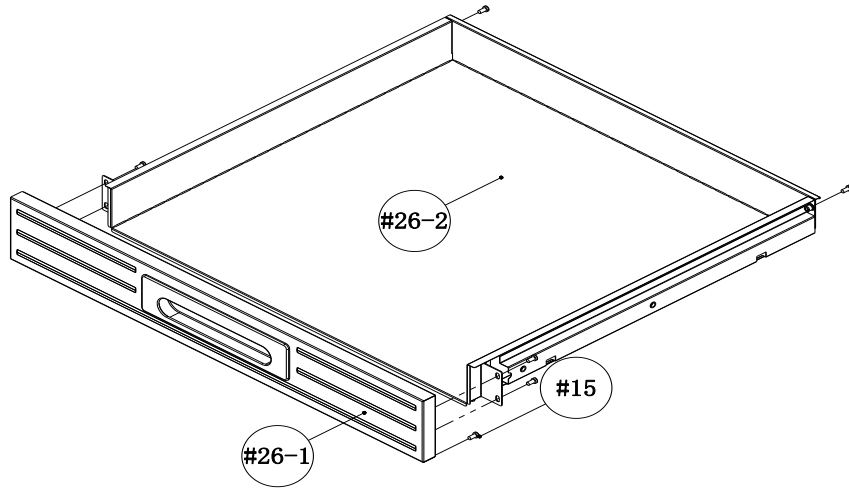
FINGERPRINT RESISTANT SURFACES  
AND INCREASED DURABILITY

Reference page 14 for special care and  
maintenance of stainless steel

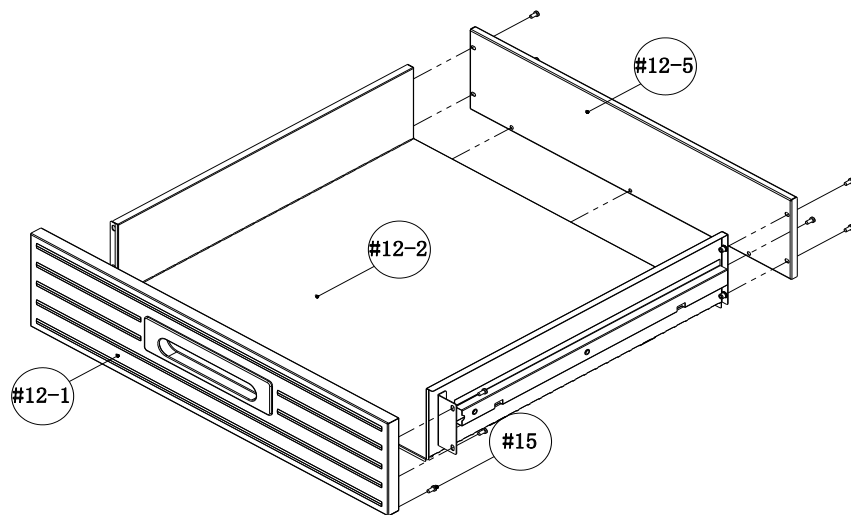




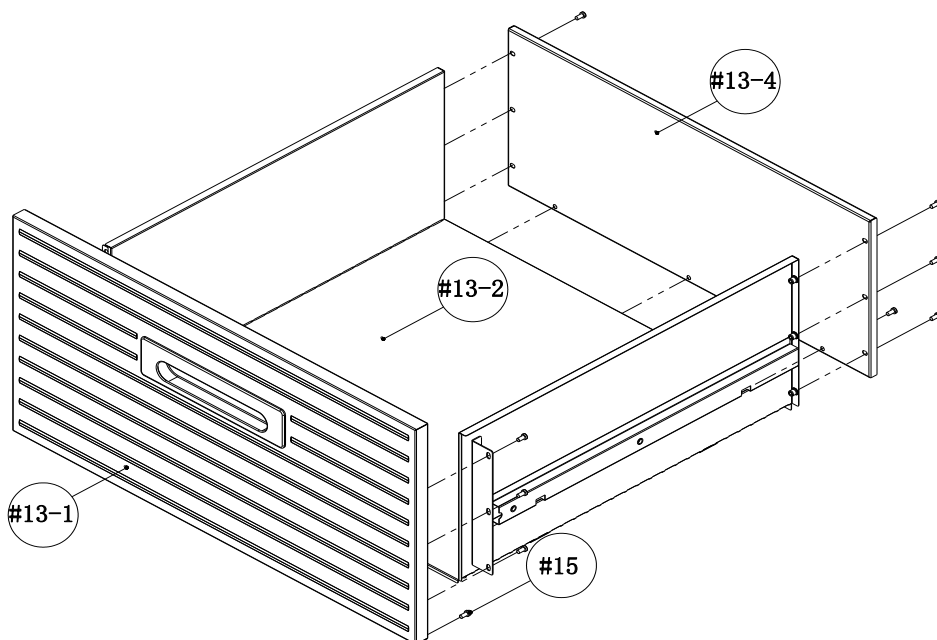
### Small Drawer



### Medium Drawer

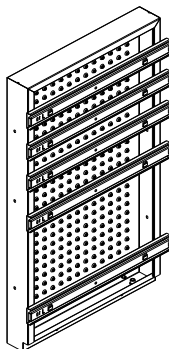


### Large Drawer

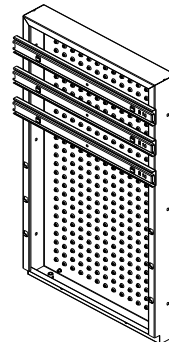


# PARTS LIST

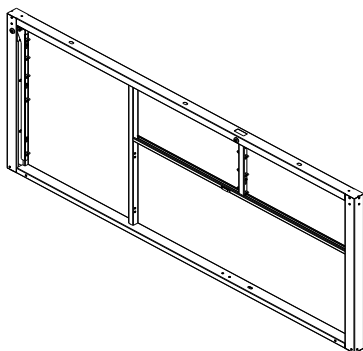
Please check the parts carefully according to the parts list. If you are missing any parts, please contact our service department (Please refer to page 15).



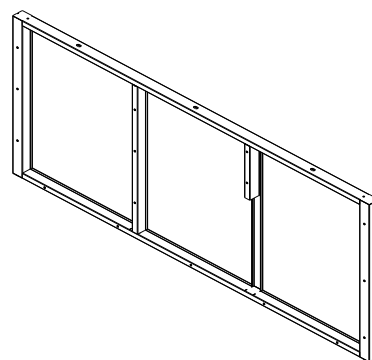
**(#1) LEFT SIDE PANEL x 1 PC**



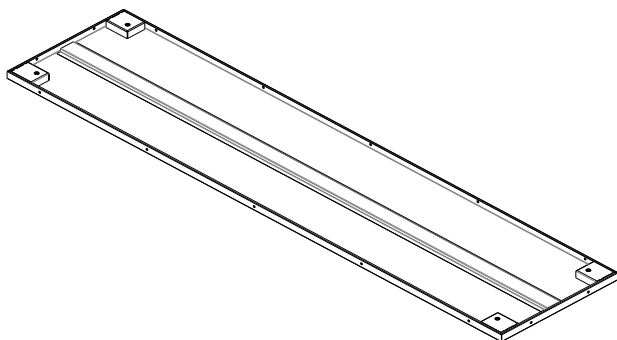
**(#2) RIGHT SIDE PANEL x 1 PC**



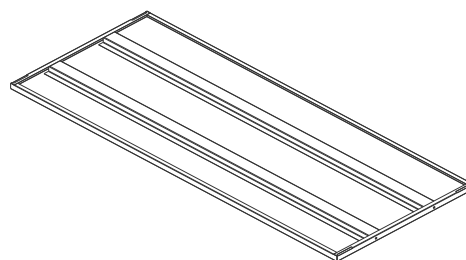
**(#3) FRONT FRAME x 1 PC**



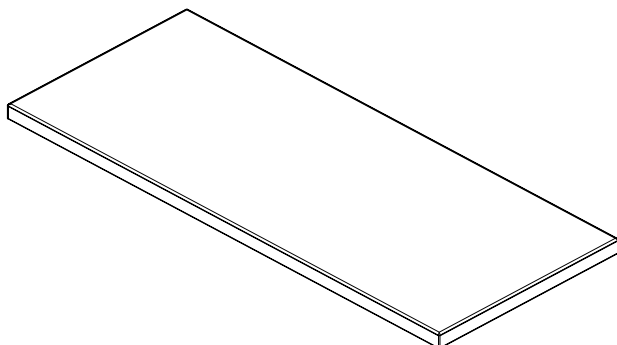
**(#4) BACK FRAME x 1 PC**



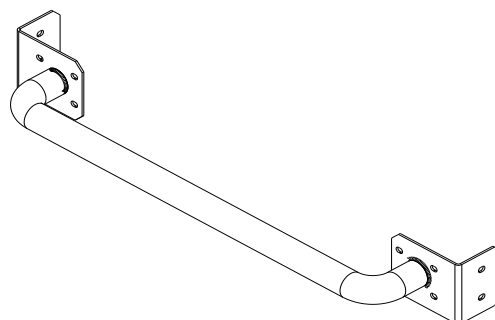
**(#5) BASE PANEL x 1 PC**



**(#6) SHELF x 1 PC**



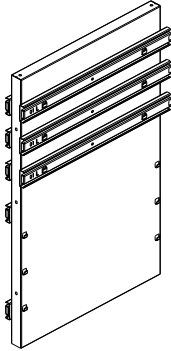
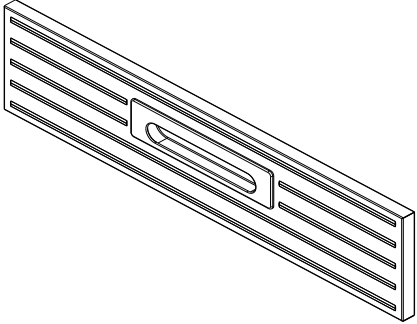
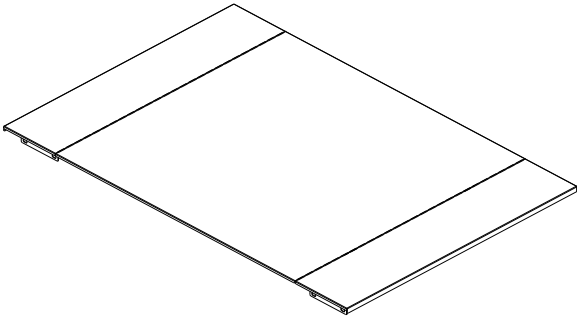
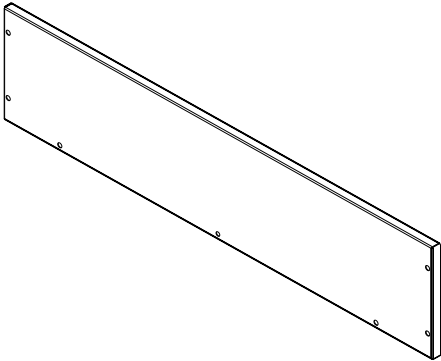
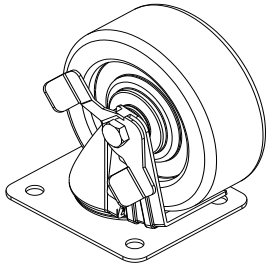
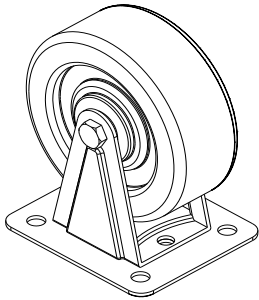
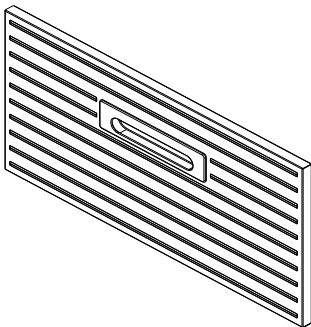
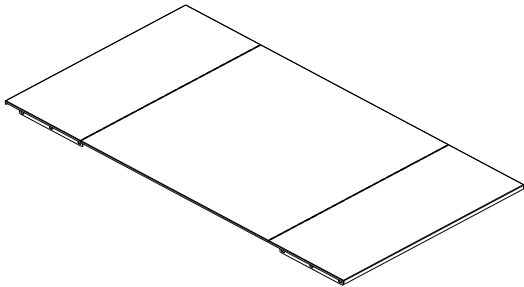
**(#8) SOLID HARDWOOD TOP x 1 PC**



**(#9) PUSH BAR x 2 PCS**

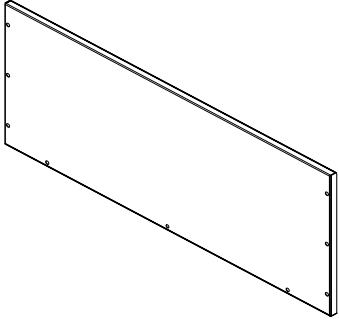
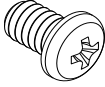
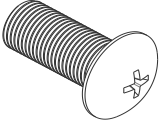
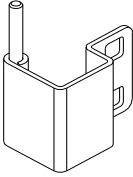
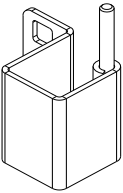
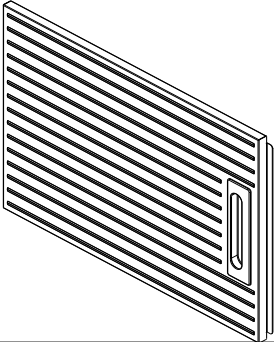
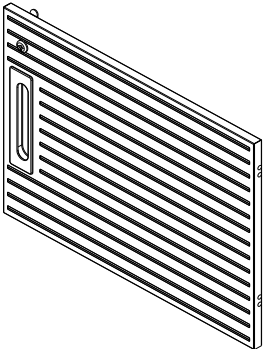
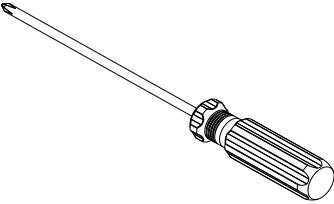
## PARTS LIST

Please check the parts carefully according to the parts list. If you are missing any parts, please contact our service department (Please refer to page 15).

	
<p><b>(#11) LEFT SIDE SLIDER SUPPORT x 1 PC</b></p>	<p><b>(#12-1) MEDIUM-SIZE DRAWER FRONT x 1 PC</b></p>
	
<p><b>(#12-2) MEDIUM-SIZE DRAWER BOTTOM PANEL x 1 PC</b></p>	<p><b>(#12-5) MEDIUM-SIZE DRAWER BACK PANEL x 1 PC</b></p>
	
<p><b>(#12-B) WHEEL WITH BRAKE x 2 PCS</b></p>	<p><b>(#13-B) WHEEL W/O BRAKE x 2 PCS</b></p>
	
<p><b>(#13-1) LARGE DRAWER FRONT PANEL x 1 PC</b></p>	<p><b>(#13-2) LARGE DRAWER BOTTOM PANEL x 1 PC</b></p>

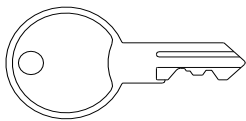
## PARTS LIST

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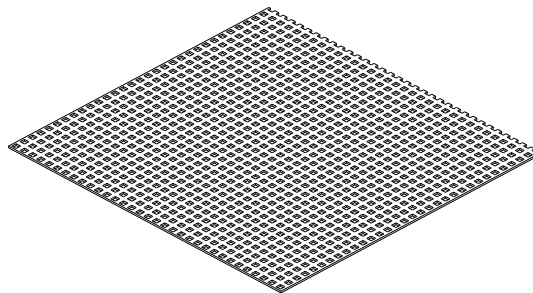
	
<b>(#13-4) LARGE DRAWER BACK PANEL x 1 PC</b>	<b>(#15) SCREW B (M4 x 8L) x 195 PCS</b>
	
<b>(#17) SCREW D (M8 x 18L) x 16 PCS</b>	<b>(#18) LEFT DOOR HINGE x 2 PCS</b>
	
<b>(#19) RIGHT DOOR HINGE x 2 PCS</b>	<b>(#20-A) LEFT DOOR x 1 PC</b>
	
<b>(#20-B) RIGHT DOOR x 1 PC</b>	<b>(#21) SCREW DRIVER x 1 PC</b>

## PARTS LIST

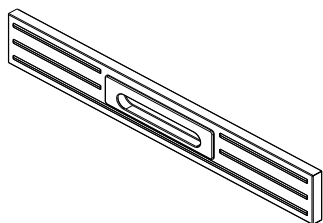
Please check the parts carefully according to the parts list. If you are missing any parts, please contact our service department (Please refer to page 15).



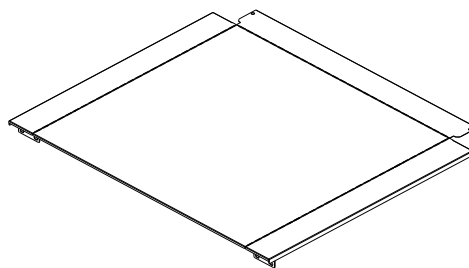
**(#22) KEY x 6 PCS**



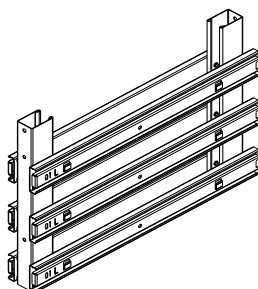
**(#24) DRAWER MAT x 11 PCS**



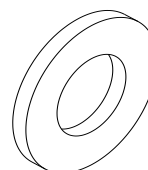
**(#26-1) SMALL DRAWER FRONT x 9 PCS**



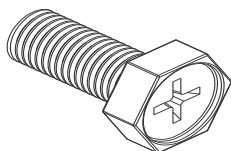
**(#26-2) SMALL DRAWER CASE x 9 PCS**



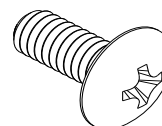
**(#27) RIGHT SIDE SLIDER SUPPORT x 1 PC**



**(#27-B) WASHER (M8) x 6 PCS**



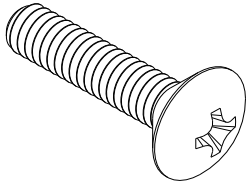
**(#40) SCREW E (M8 x 18L) x 6 PCS**



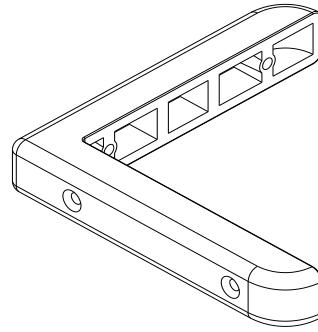
**(#41) SCREW F (M4 x 8L) x 32 PCS**

## PARTS LIST

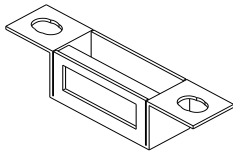
Please check the parts carefully according to the parts list. If you are missing any parts, please contact our service department (Please refer to page 15).



**(#42) SCREW G (M4 x 30L) x 16 PCS**



**(#57) BUMPER x 4 PCS**



**(#23) MAGNET x 1 PC**



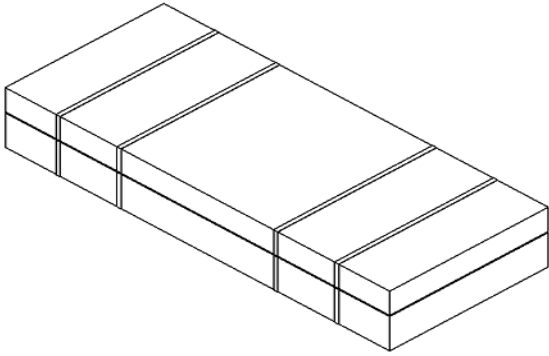
# UltraHD® 2-Door Rolling Workbench (Model No. 20262, 20142, 20152, 20132)



\*NOTE: We recommend using TWO people to assemble the workbench.

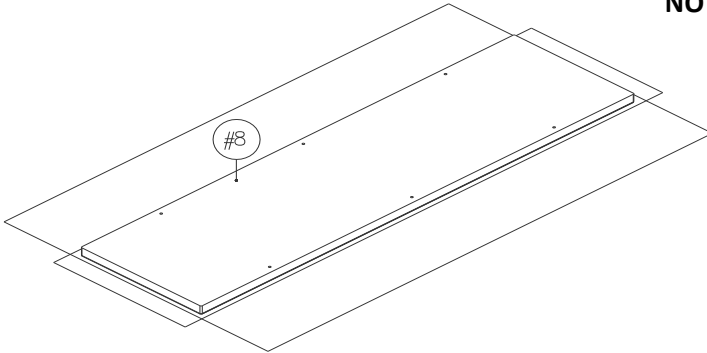


**TIP:** A magnetic screwdriver is included for your convenience. If using a powered screwdriver, keep torque setting on LOW.



**Step 1.** Open both boxes. Remove the cardboard box containing the Solid Hardwood Top (#8) and set the other parts to the side.

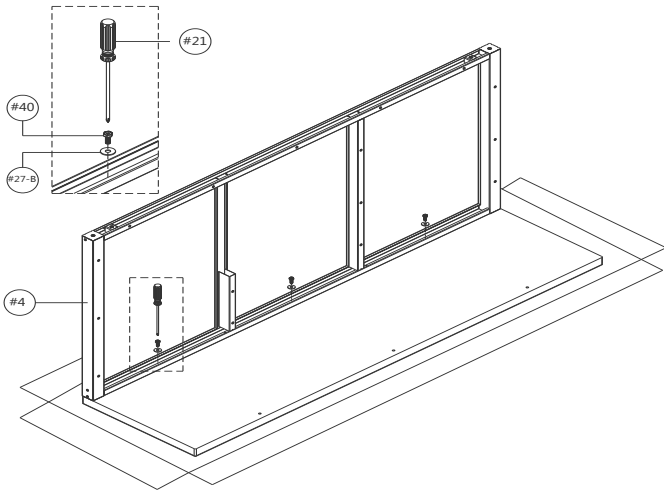
**NOTE:** Leave the Hardwood Top (#8) on top of cardboard to reduce the chance of scratching during assembly.



**Step 2.** Install Back Frame (#4) to Solid Hardwood Top (#8).

[Use the Screwdriver (#21) for this step]

Place the Back Frame (#4) as the left picture shows and use 3 pcs Screw E (#40) and Washers (#27-B) to fasten. Attach the "Top" of the Back Frame (#4), as indicated by the attached sticker, to the Solid Hardwood Top (#8). The Solid Hardwood Top has no set front or back end.

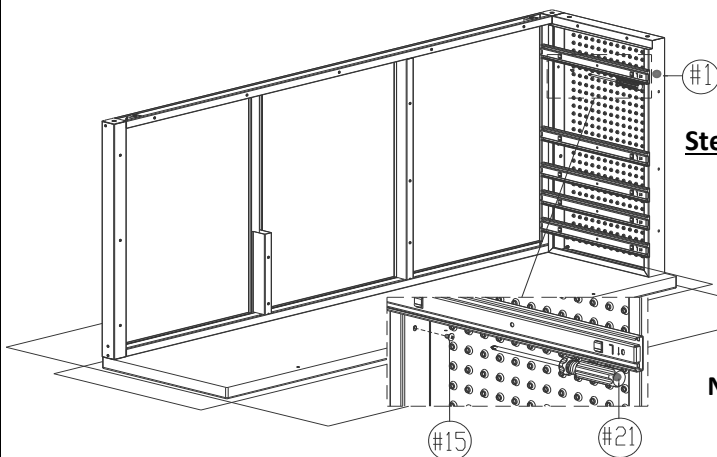


**NOTE:** Make sure the back and side are flush with the Solid Hardwood Top. Do not tighten any screws completely until all screws for that part have been partially screwed in.

**Step 3.** Install Left Side Panel (#1).

Attach Left Side Panel (#1) to Back Frame (#4), making sure the "Top" of Left Side Panel (#1) is on the Solid Hardwood Top (#8). Use 3 pcs of Screw B (#15) and Screw Driver (#21) to fasten.

**NOTE:** Once the Left Side Panel (#1) is securely fastened, test the slider to make sure it extends in the correct direction (away from the Back Frame (#4)).



# UltraHD® 2-Door Rolling Workbench (Model No. 20262, 20142, 20152, 20132)



**\*NOTE:** We recommend using TWO people to assemble the workbench.



## **Step 4. Install Left Side Slider Support (#11)**

Attach the Left Side Slider Support (#11) to the Back Frame (#4), make sure the "Top" of Left Side Slider Support (#11) is close to the Solid Hardwood Top (#8). The "Top" is indicated by a sticker on one of the vertical columns. Use 3 pcs of Screw B (#15) and Screwdriver (#21) to fasten.

**NOTE:** The Drawer Slides will face those on the Left Side Panel (#1).

## **Step 5. Install Right Side Slider Support (#27)**

Attach the Right Side Slider Support (#27) to the Back Frame (#4), make sure the "Top" of Right Side Slider Support (#27) is close to the Solid Hardwood Top (#8). The "Top" is indicated by a sticker on one of the vertical columns. Use 2 pcs of Screw B (#15) and Screwdriver (#21) to fasten.

**NOTE:** The Drawer Slide will face those on the Right Side Panel (#2).

## **Step 6. Install the Right Side Panel (#2).**

Attach the Right Side Panel (#2) to the Back Frame (#4), make sure the "Top" of Right Side Panel (#2) is close to the Solid Hardwood Top (#8). The "Top" is indicated by a sticker on one of the vertical columns. Use 3 pcs of Screw B (#15) and Screw Driver (#21) to fasten.

## **Step 7. Install the Front Frame (#3).**

A: Attach the "Top" of the Front Frame (#3) to the Solid Hardwood Top (#8). The other screw holes will align with the Left and Right Side Panels (#1 and #2), Left Side Slider Support (#11) and Right Side Slider Support (#27).

B: Use 11 pcs of Screw B (#15) and Screwdriver (#21) to fasten the Front Frame (#3) on the Left and Right Side Panels (#1 and #2), Left Side Slider Support (#11) and Right Side Slider Support (#27).

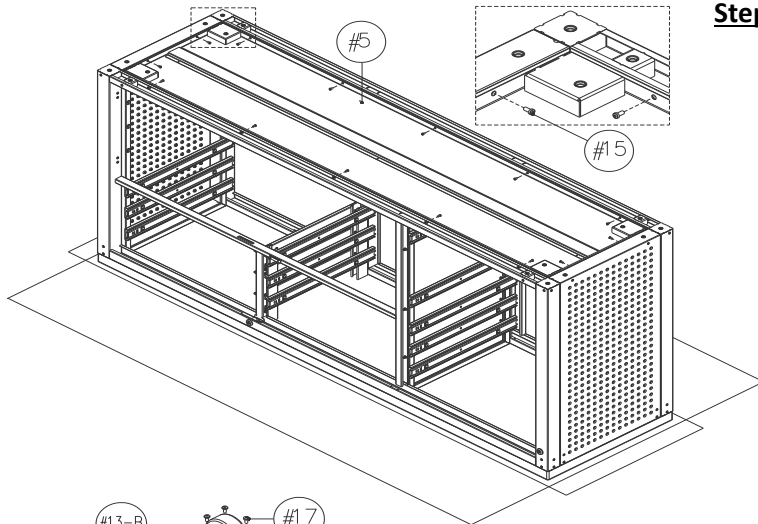
C: Make sure the four edges of the Cabinet are aligned, then fasten the Front Frame (#3) on the Solid Hardwood Top (#8) by using 3 pcs of Washer (#27-B) and Screw E (#40) with Screwdriver (#21).

**NOTE:** The ball bearing track will have to be pulled out 1" to expose the screw holes used for fastening to the Front Frame #3.

# UltraHD® 2-Door Rolling Workbench (Model No. 20262, 20142, 20152, 20132)

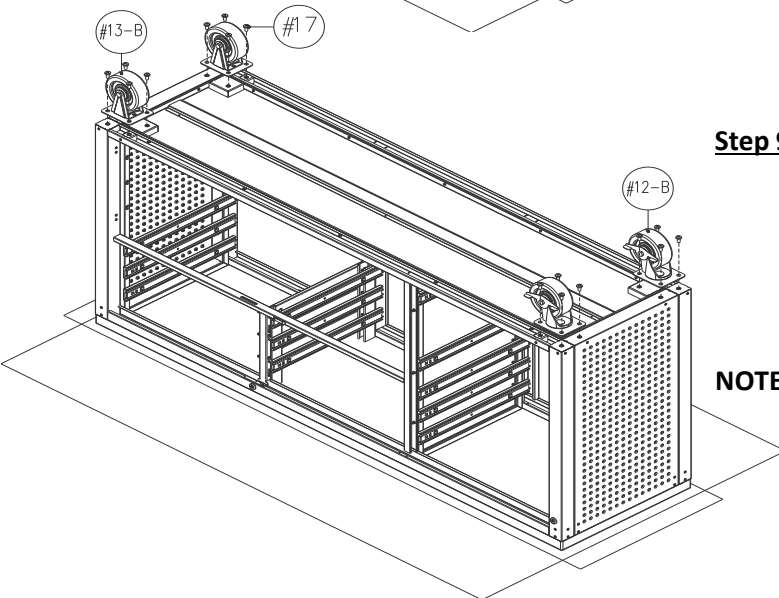


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## Step 8. Install Base Panel (#5)

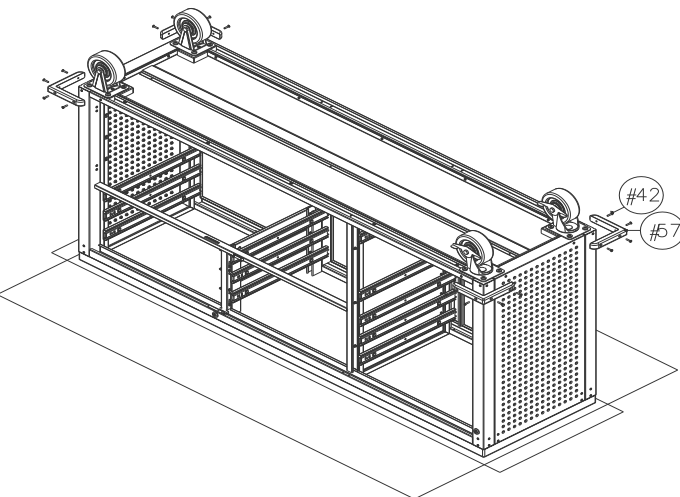
Attach Base Panel (#5) to the rest of the unit as the left picture shows. Use 14 pcs of Screw B (#15) and Screw Driver (#21) to fasten.



## Step 9. Install Wheels (#12-B and #13-B).

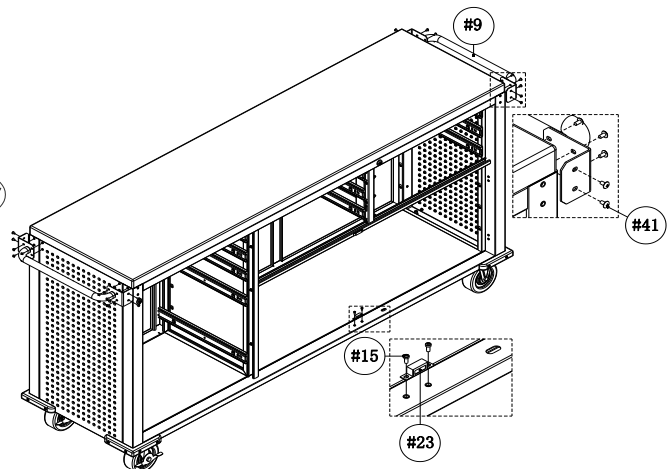
Attach Wheels (#12-B and #13-B) using 16 pcs of Screw D (#17). Make sure that the Wheels w/o Brakes (#13-B) are on the same end (right or left side) of the Workbench.

**NOTE:** There is some tolerance in the holes of the wheel frame, so make sure that the two wheels w/o brakes are parallel to each other and to the frame of the unit.



## Step 10.

Attach Bumpers (#57) to the bottom four corners of Workbench. Use 16 pcs of Screw G (#42) to fasten. Then, rotate/stand the Workbench upright.



## Step 11.

A: Attach Push Bars (#9) on both the Left and Right Side Panels (#1 and #2). Use 24 pcs of Screw F (#41) to fasten.

B: Use 2 pcs of Screw B (#15) to fasten the Magnet (#23) on the Front Frame (#3).

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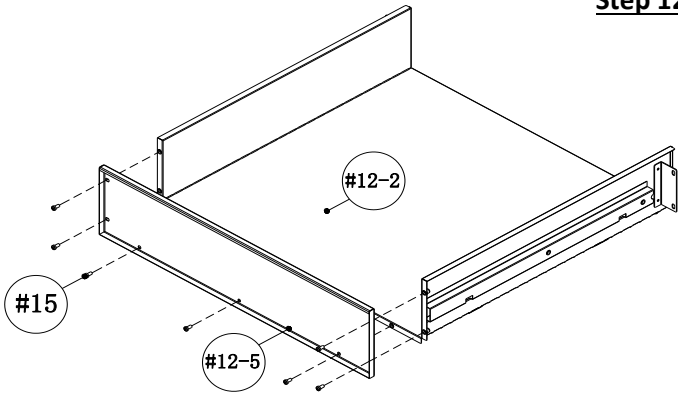
\*NOTE: We recommend using TWO people to assemble the workbench.



## **Step 12. Install Medium Drawer Bottom Panel (#12-2) and Medium Drawer Back Panel (#12-5).**

A. Fold the Left and Right panel of the Medium Drawer Bottom Panel (#12-2) up so that the ball bearing track will attach to the outside of the drawer.

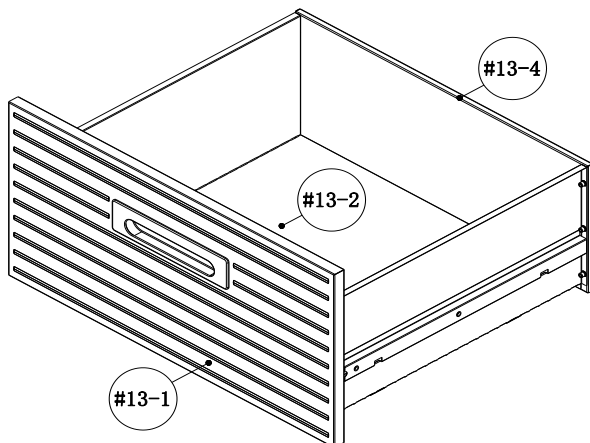
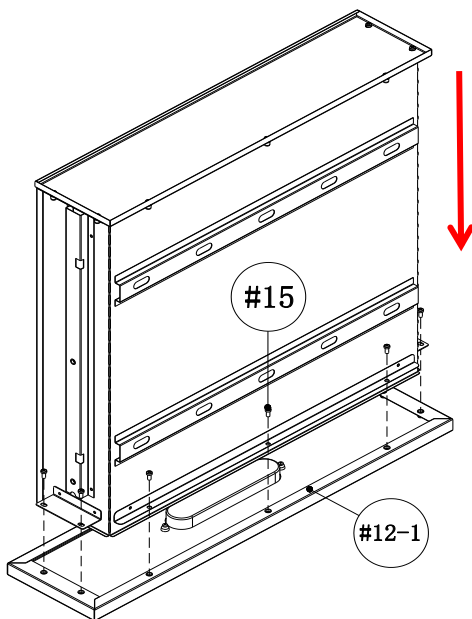
B. Attach the Medium-size Drawer Back Panel (#12-5) to the folded drawer panel, use 7 pcs Screw B (#15) to tighten.



## **Step 13. Install Medium Drawer Front (#12-1).**

From above, align the folded Drawer Panel with the Medium Drawer Front (#12-1) as detail picture shows, use 7pcs Screw B (#15) to tighten.

**NOTE: Do not fully tighten the screws. This will help you make any adjustments to alignment later.**



## **Assemble Large Drawer (#13) the same way.**

Repeat Step 13 and Step 14, but using Large Drawer Front Panel (#13-1), Large Drawer Bottom Panel (#13-2) and Large Drawer Back Panel (#13-4).

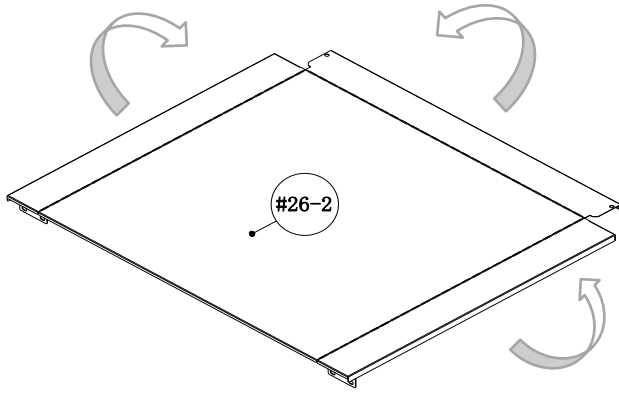
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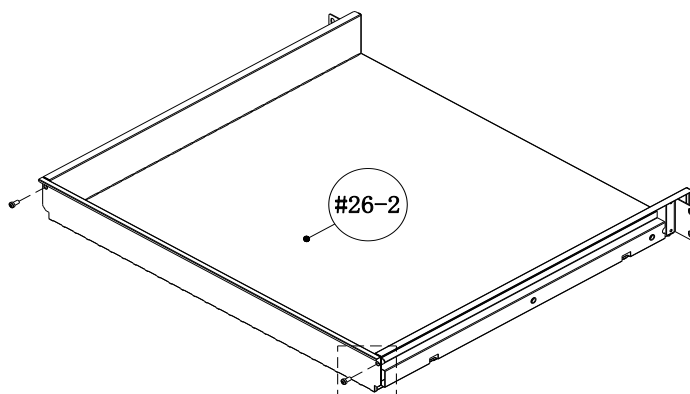
\*NOTE: We recommend using TWO people to assemble the workbench.



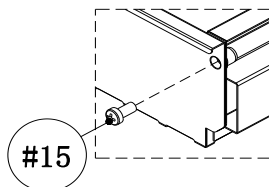
**Step 14.** A. Fold up all three panels of the Small Drawer Body (#26-2).



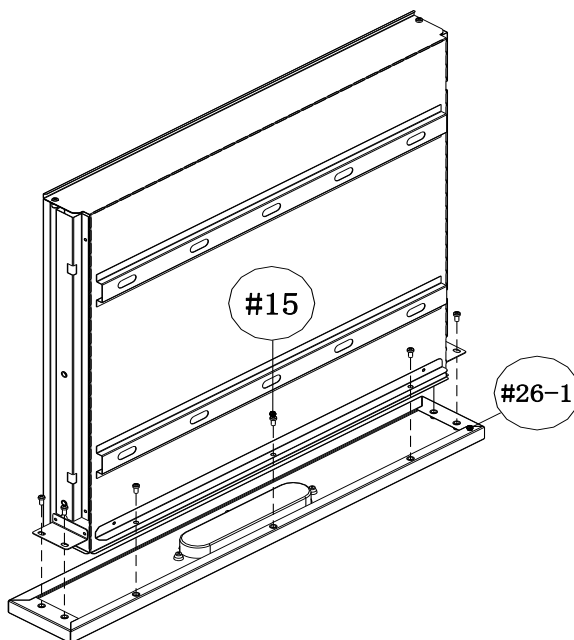
Use Screw B (#15) to tighten the back panel to the left and right panel.



**NOTE:** Do not tighten the screws all the way, until part B is completed.



B. Slide the Left and Right Drawer Panel into Small Drawer Front (#26-1) as the detail picture shows. Use 7pcs Screw B (#15) to tighten.



**NOTE:** Once all the drawer panels are aligned, tighten all the drawer screws.

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\*NOTE: We recommend using TWO people to assemble the workbench.



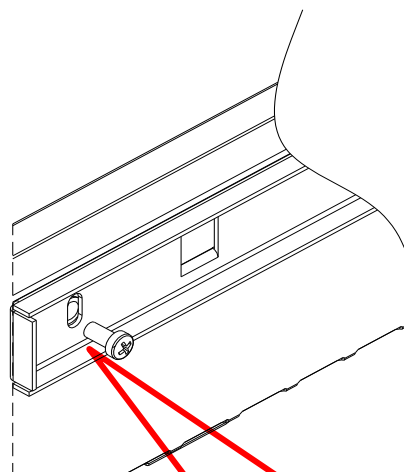
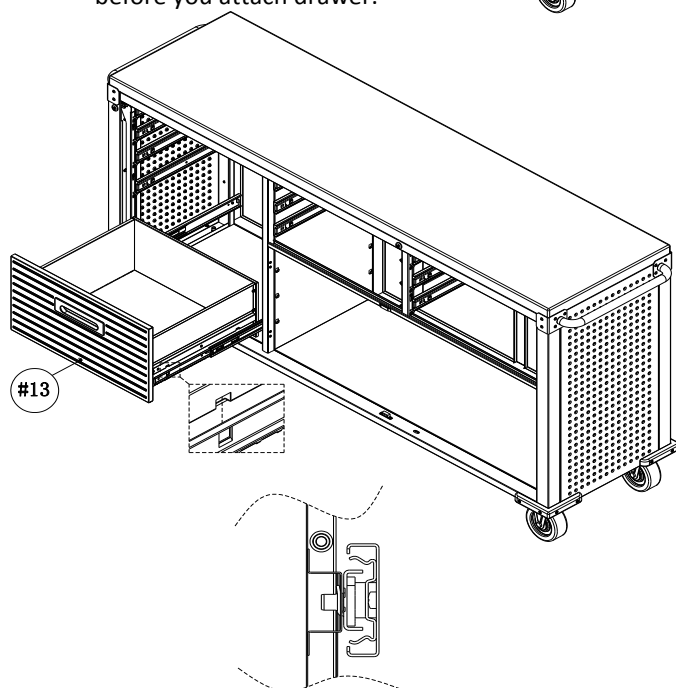
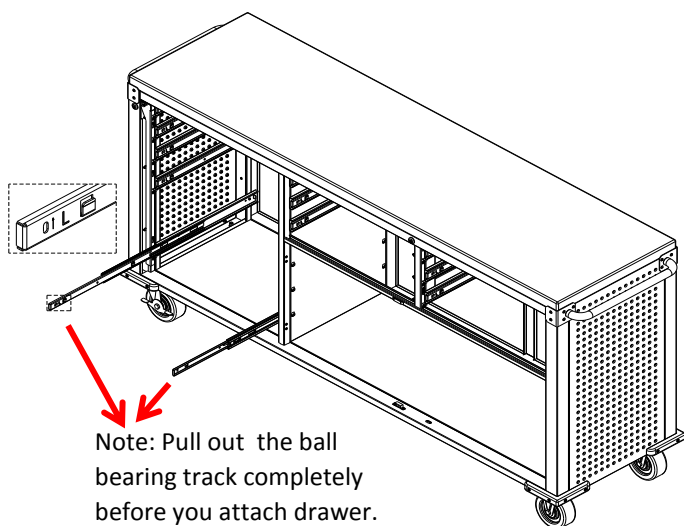
## Step 15. Place the Drawers.

A. Pull out the sliders completely, then attach the drawer to the sliders. Make sure the square holes on the drawer side panels are line up, and the drawer is hooked onto the sliders completely.

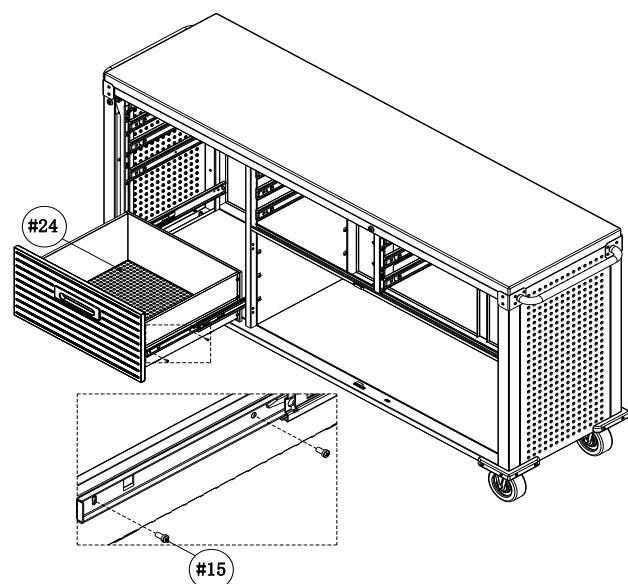
B. Use 4pcs Screw B (#15) to tighten the drawer, and put the Drawer Mat (#24) into the drawer.

Repeat above steps to place other drawers.

Note: Do not tighten any screws completely until all the drawers are adjusted well.



The oval hole at the front of the slider allows for the gaps between the drawers to be adjusted. Make the adjustments once all the drawers are installed.



## CAUTION



Only open one drawer at a time to avoid tipping. 40 lbs. maximum loading for each drawer.

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\*NOTE: We recommend using TWO people to assemble the workbench.



## Step 16. Install the Shelf (#6).

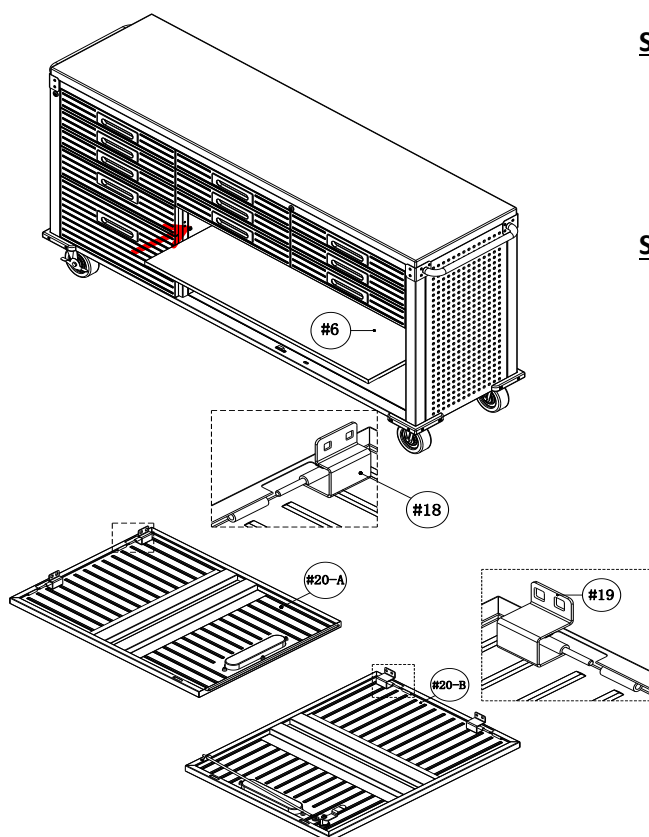
Place the Shelf (#6) in the unit at the desired height and ensure that all four corners are secured on the hooks on the front and back frame.

## Step 17. Install the Left Door (#20-A) and Right Door (#20-B).

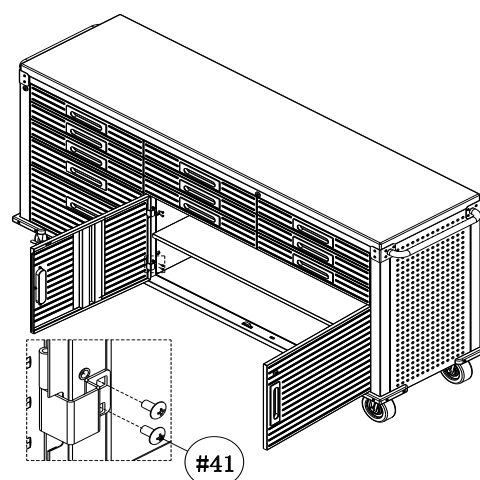
A. Insert 2 pcs of Left Door Hinge (#18) on to the Left Door (#20-A). Insert 2 pcs of Right Door Hinge (#19) on to the Right Door (#20-B).

B. Attach the Left Door (#20-A) to the left side of the door frame and Right Door (#20-B) to the right side of the door frame. Use 8 pcs Screw F (#41) to fasten.

**Note:** The door hinge screw holes have tolerance, enabling the doors to be adjusted and centered in the frame.



Total Weight Capacity Evenly Distributed	Weight Capacity per drawer Evenly Distributed
500 lbs. (226.8 kg)	30 lbs. (13.61kg)



## UltraHD® Stainless Steel Care Instructions

The stainless-steel parts of this product are protected with an UltraGuard® fingerprint resistant finish.

**DO NOT** use traditional stainless-steel cleaners. To safely manage unwanted fingerprints and prevent new stains, perform the following steps once monthly:

- Lightly wipe with warm water and clean microfiber cloth
- Always wipe in the direction of the surface grain (NEVER ACROSS)
- Wipe away excess water with dry clean cloth

## UltraHD® Wood Top Care Instructions

Our tops are made with real wood, and while great care is taken to ensure consistent top color and graining, there may be natural variations between finished products. We hand select the wood for every top to ensure the material is undamaged and naturally beautiful. If the wood top is received with excessive damage or splitting, Seville Classics will guarantee replacement of the top. Variations of color, and minor scratches in the clear coat finish will not be reason for replacement.

## Restore Shallow Scratches or Chips

The wood surface of this product is finished with a polyurethane coat. If the wood top becomes chipped or scratched, a polyurethane coat can be reapplied to restore a smooth texture and protect from future damage.

- Please follow the manufacturer's instruction on the product for application.



## CONTACT INFORMATION

If you are missing any parts, have any questions, or need additional assistance in assembly, please contact our bilingual (English and Spanish) customer service department at:



Seville Classics, Inc.

19401 Harborgate Way Torrance, CA 90501 USA

Telephone: (800) 323-5565 within USA

Fax: (310) 533-3899

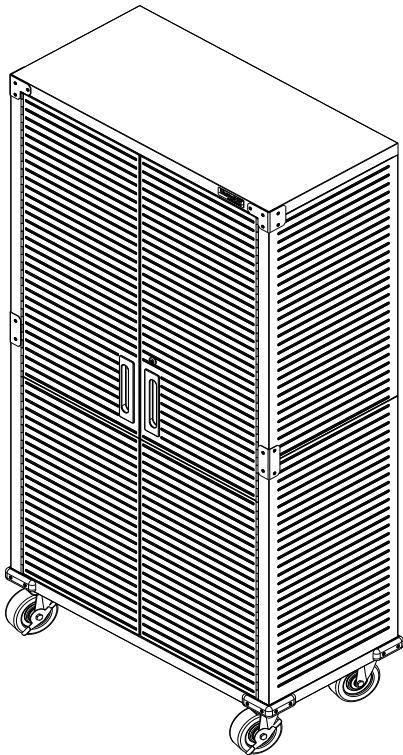
Hours: 8:30am - 4:30pm (Pacific Standard Time)

E-mail: [support@sevilleclassics.com](mailto:support@sevilleclassics.com)

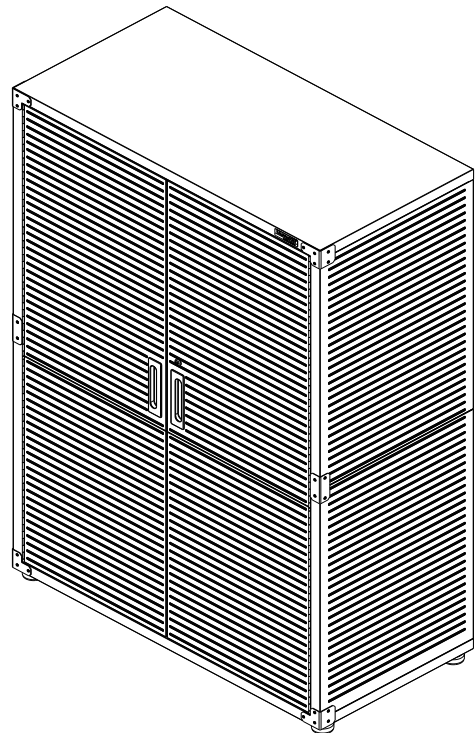
Website & Online Store: [www.sevilleclassics.com](http://www.sevilleclassics.com)

**\*\*\*Please visit our website or call and inquire about our additional UltraHD® Line\*\*\***

## UltraHD® Line



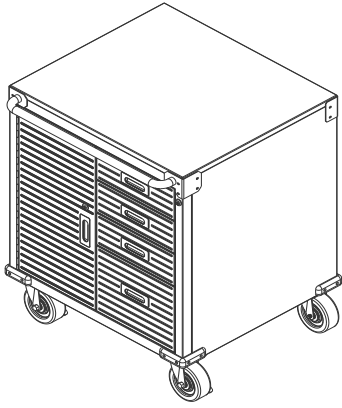
**UltraHD® Tall Storage Cabinet**  
Model No. 16236 (Granite)  
Model No. 20143 (Graphite)  
Model No. 20153 (Red)  
Model No. 20133 (White)



**UltraHD® Mega Storage Cabinet**  
Model No. 16238 (Granite)  
Model No. 20148 (Graphite)  
Model No. 20158 (Red)  
Model No. 20138 (White)

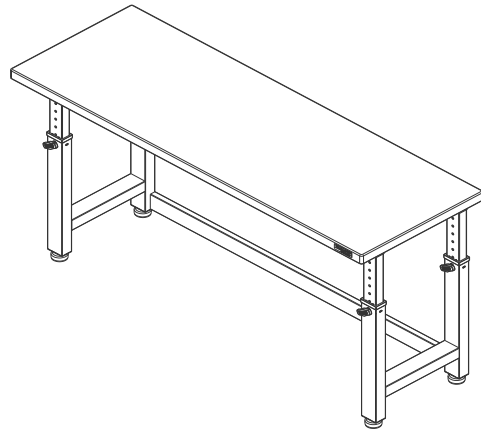


# UltraHD® Line



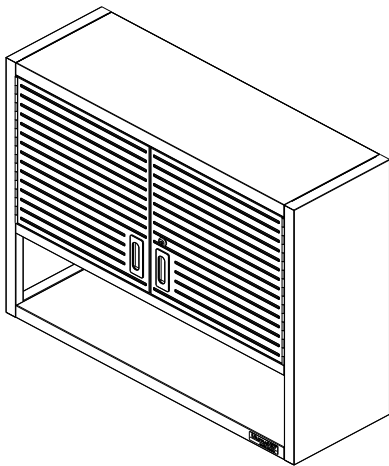
**UltraHD® Rolling Cabinet**

**Model No. 20225 (Granite)**  
**Model No. 20081 (Graphite)**  
**Model No. 20082 (Red)**  
**Model No. 20083 (White)**



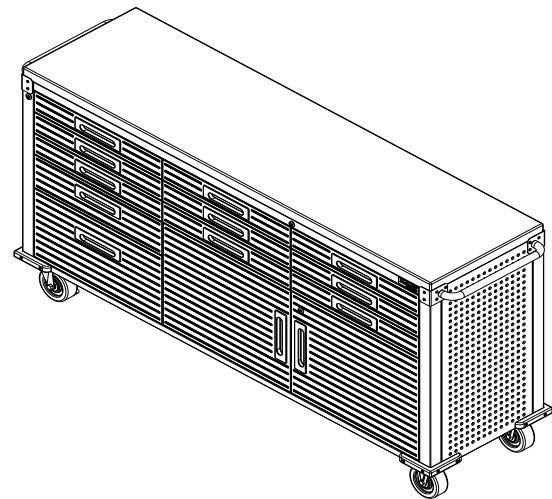
**UltraHD® 6-Foot Height Adjustable Workbench**

**Model No. 20292 (Granite)**  
**Model No. 20293 (Graphite)**



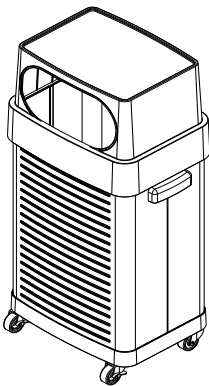
**UltraHD® Wall Cabinet with Open Shelf**

**Model No. 20230 (Granite)**  
**Model No. 20140 (Graphite)**  
**Model No. 20150 (Red)**  
**Model No. 20130 (White)**



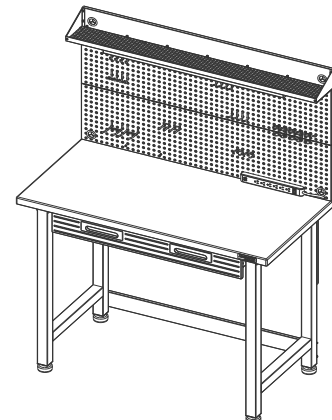
**UltraHD® 2-Door Rolling Workbench**

**Model No. 20262 (Granite)**  
**Model No. 20142 (Graphite)**  
**Model No. 20152 (Red)**  
**Model No. 20132 (White)**



**UltraHD® Rolling Trash Bin**

**Model No. 20215**



**UltraHD® Lighted Workcenter**

**Model No. 20247 (Granite)**  
**Model No. 20246 (Graphite)**  
**Model No. 20157 (Red)**