

LAYING CAGE ASSEMBLY

1. Lay 1/2" x 1" floor with 1/2" wires up. The bend in the wire floor should face up and be at the front of the cage.
2. Lay floor on top of the bent edges of the sides and clip in 4" intervals.



3. Back should be clipped in place with the bottom edge even with the floor. Front panel will need to be placed 2" back from the front edges on the side panels.



4. Lay top in place and clip around perimeter at 3" intervals.

Special instructions for assembly when the stack-a-hutch kit used:

4a. Do not clip cages in corners where the stack-a-hutch leg is put into place.

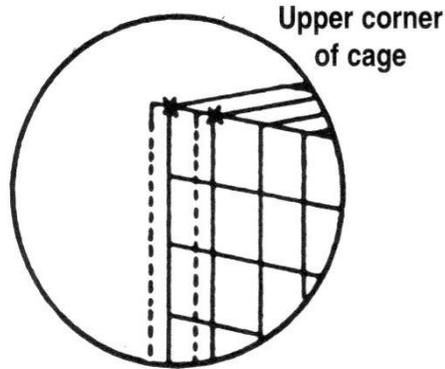
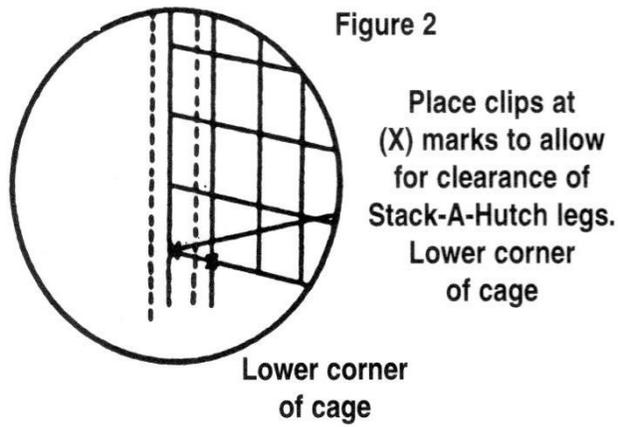
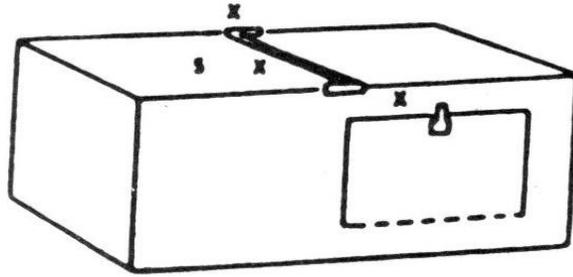


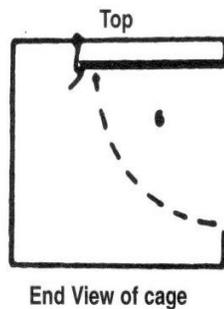
Figure 2



5. Turn cage upside down and lay floor spreader across cage as shown. Fasten at (x) points with hog rings or wire. (no spreaders needed for 1A,2A,3C,5A,OR 8A)



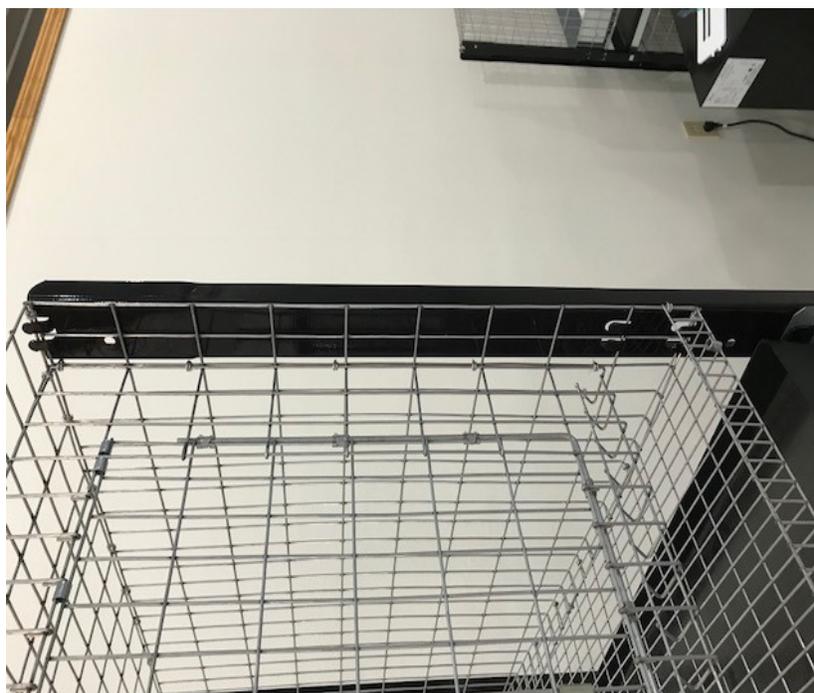
6. Turn cage upright, swing door up and into the cage top. Install door hanger as shown. Snap hanger in place on top wire. This step does not apply to 3C cages and cages with optional swing out doors.



How to install the STACK-A-HUTCH kit on the complete cage:

*Each kit should contain 4 legs(A) and 2 tray slides.(B)

1. Slide each leg into the mesh of the wire at the front and rear corners of the cage ends. (Top tabs may be bent around top strand of wire for a sturdier connection) With the sloped floor cages the bottom set of dual tabs will not be used on the back corners of the cage.



2. Install each tray slide by slipping them into the tabs stamped into each leg.



****Bolts are NOT provided, but may be used in multi-stacked units to provide a more permanent structure. This is especially helpful if the stacks are to be moved frequently.**