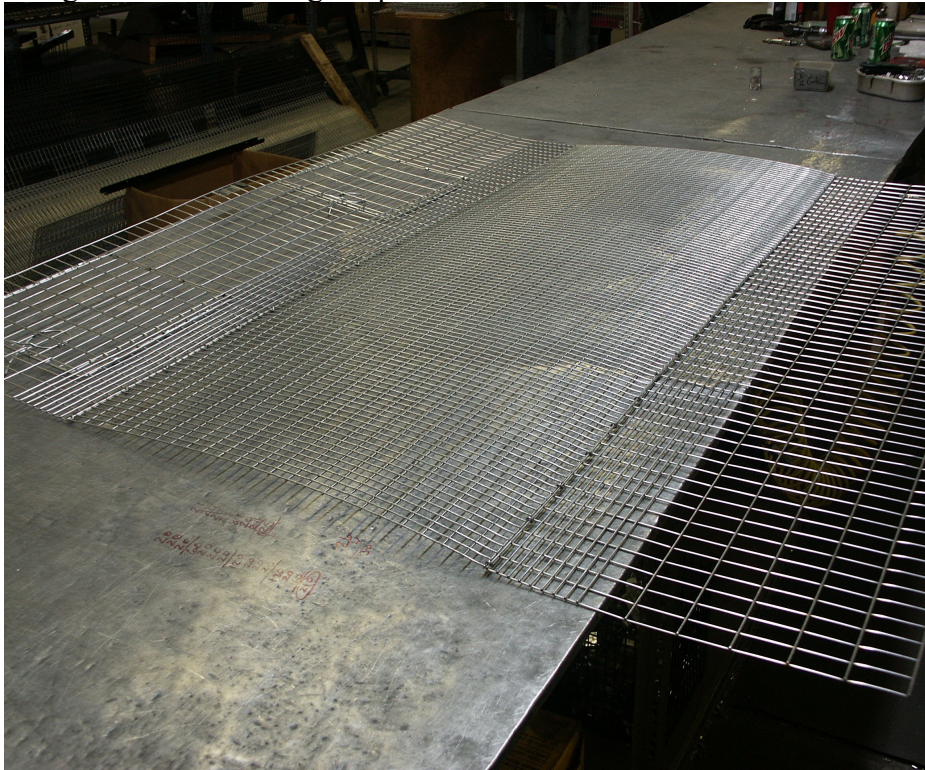


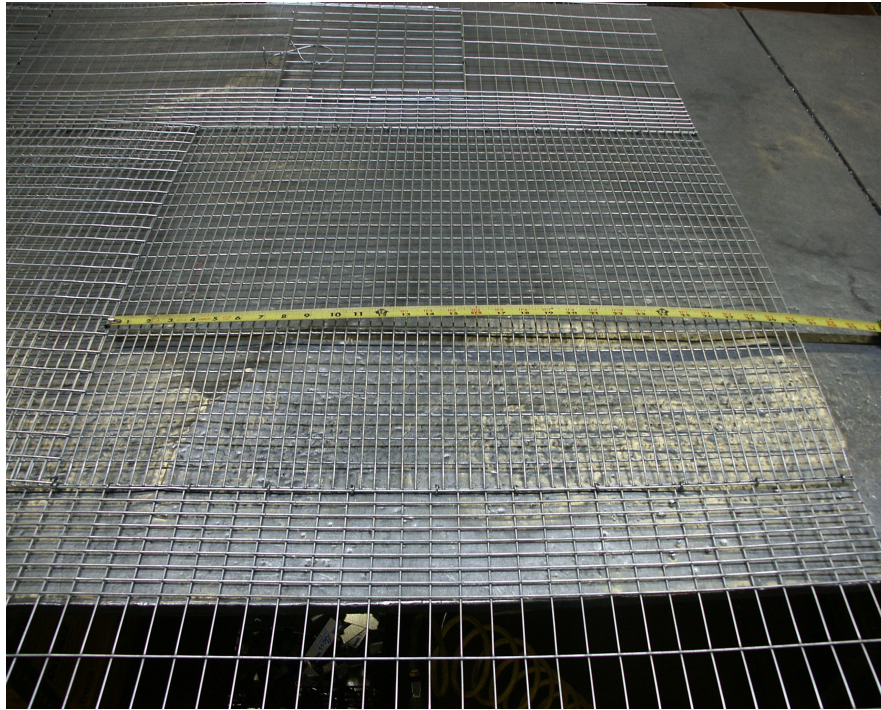


Freestanding Flush Kleen system Instructions

1. Assembling cages, place $\frac{1}{2}$ " x 1" floor (24"x60" pcs.) with $\frac{1}{2}$ " wires up. Lay back panel (1"x2" wire 16"x60" pcs) parallel with floor and clip at 3" intervals around perimeter. Repeat this step for the front panel (1"x2" wire "16x60" pcs). Be sure the door lock is toward the floor and under front as it is being clipped to the floor. Note that this is a 24" wide section. Two of these 24" sections will be placed back to back to create the 48" wide cage needed for the unit. The unit shares a common back. Build one section with front panel and divider only. Use small clips wire joining two wires and large clips for three and four wires.



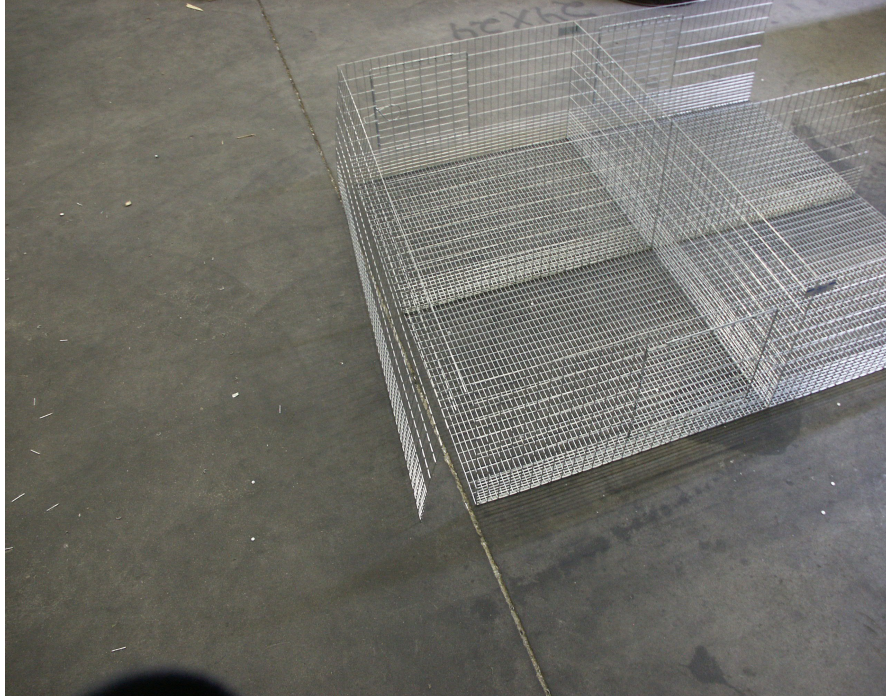
2. Clip wire dividers (1"x2" wire 16"x24" pcs) in center of floor, 30" in from each end. Swing all sides and dividers upward and clip where divider meets the front and back panel in 4" intervals.



3. Once you have two of these sections built to this point place them back to back. Clip floors and dividers together in 3" intervals.



4. You can now clip the 24"x48" 1"x2" wire ends on. Clip 3" intervals on floor and 4" intervals on sides/corners.



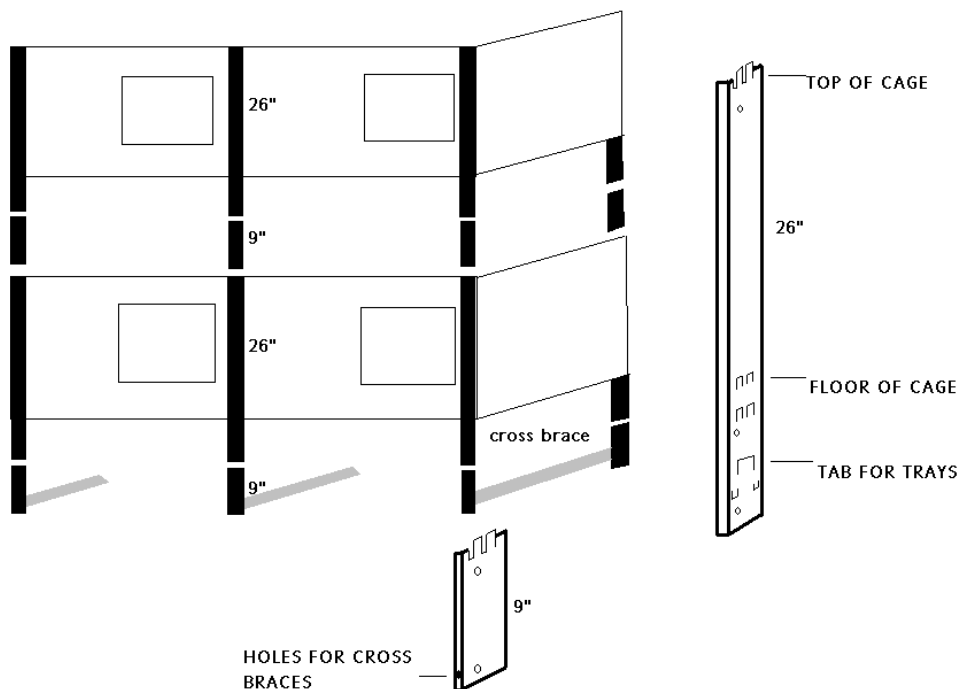
5. Now lay your 24"x48", 1"x2" wire tops in place and clip in 4" intervals.



6. This completes a 4'x5' cage section. For a 10' long unit repeat this process and join two sections together, making a 10' long section. Remember the two 5'

sections will share a common 4' end. Leave one end open and butt the two units together.

7. Attaching legs, legs are shipped fully assembled. Remove top 26" legs and slide dual tabs into the mesh of the wire at each divider (bending tabs out will make sliding the leg on easier). Align bottom set of dual tabs with cage floor. Once in place bend tabs around wire for a sturdier connection. Leaving remaining portion of the legs assembled attach to bottom cage. You will use the tabs on the middle piece of the lower leg section. Once again align the bottom dual tabs of the middle piece with the floor of the cage.



Note: on 24" tall cages legs will not extend to the top of the cage.



8. Stack units, allowing legs to nest together and aligning holes to reinstall the bolts.



9. Install angle cross braces between each leg, spanning the 48" width, with supplied 1/4" bolts. The braces will bolt to a hole located on the side of each leg.
10. Install Flush Kleen trays underneath cages by sliding the 5' sections in from one end. Silicone each flange and bolt each tray together. Install end drains in same way. (Note: Trays are lettered or numbered on bottom side to match bolt holes.)

