TOKAREV★USA

TTF 12 TITAN



12 GAUGE SEMI-AUTO SHOTGUN
INSTRUCTION MANUAL

USER MANUAL

READ THE INSTRUCTIONS AND WARNINGS IN THIS MANUAL CAREFULLY BEFORE USING THIS FIREARM

ASSEMBLY VIDEO

FIREARM OWNER'S RECORD

MODEL: TTF 12 (3½") - SERIAL# _____ DATE _____ PURCHASED, __ __ _____

IMPORTANT WARNING .... INFORMATION AND SPECIFICATIONS CONTAINED IN THIS MANUAL MAY CHANGE WITHOUT NOTIFICATION

CARE AND MAINTENANCE OF YOUR TOKAREV SHOTGUN

1) NEVER ALTER OR MODIFY YOUR SHOTGUN

This shotgun was produced under specific manufacturer guidelines and should not be changed under **ANY** circumstances. Altering the trigger, mechanical components, safety mechanisms, or using any other products other those provided in the original box is **NOT RECOMMENDED** by the manufacturer, and could result death, bodily harm, or compromising your safety or the safety of others. Any alteration made to the firearm also voids the factory warranty.

2) PROPER CARE AND MAINTENANCE

It is essential that regular maintenance and cleaning be performed to maintain the accuracy, function, and maximize the longevity of your firearm. Before cleaning **ALWAYS** perform a safety check to make sure that the firearm is unloaded prior to cleaning.

CONGRATULATIONS!!!!!

You are now the owner of the Tokarev shotgun. Your shotgun has an innovative design and is manufactured from high quality materials. With regularly performed maintenance and the use of proper ammunition, it will provide you with many years of service.

In order to achieve the best performance and reliability from your shotgun, please read and fully understand all of the instructions, safety guidelines, and warnings carefully in this manual. Your quality shotgun is enormously dependable and safe unless **it** is handled in a careless or irresponsible manner. **REMEMBER.... IT IS IMPERATIVE THAT THE FIREARM HANDLER BE FULLY EDUCATED AND CONSCIOUS OF THE IMPORTANCE OF EXECUTING PROPER GUN SAFETY RULES WHEN OPERATING ANY FIREARM.**

Before using or firing with any live ammunition you should know and fully understand your shotgun's parts, function, and operating mechanisms. So carefully read and fully understand all of the information about the parts and procedures of using the shotgun safely and effectively.

A GUN OWNER'S RESPONSIBILITY

As the owner of a firearm, you have the responsibility and obligation of ensuring that any and all shooting activities are safe for everyone. This requires your personal commitment to carefully read, fully understand, and always exercise the principles of proper firearm safety.

DISCLAIMER

THE FIREARM IN WHICH THESE SAFETY RULES APPLY IS SOLD UNDER THE EXPRESSED CONDITIONS THAT THE MANUFACTURER ACCEPTS **NO LIABILITY** IN PART OR WHOLE FOR BODILY INJURY, DEATH, OR PROPERTY DAMAGE FROM:

- IMPROPERLY OR CARELESSLY HANDLING THE FIREARM.
- USING DEFECTIVE, IMPROPER CALIBER, HAND-LOADED, OR RELOADED AMMUNITION.
- INADEQUATE MAINTENANCE OF THE SHOTGUN RESULTING IN CORROSION OR DAMAGE,
- NEGLIGENCE OF MALFUNCTIONS.
- RESALE IN CONTRADICTION TO ANY APPLICABLE LAWS OR REGULATIONS,
- ALTERING OR CONVERTING THE FIREARM'S ORIGINAL AESTHETIC, FUNCTIONING MECHANISMS, ACCESSORIES, OR MECHANICAL CONFIGURATION,
- DISCHARGING WITH CRIMINAL INTENT OR NEGLIGENCE.
- FAILURE TO UNDERSTAND, ADHERE TO, AND FOLLOW THE RULES OF FIREARM SAFETY WHEN USING OR HANDLING THE FIREARM.
- OR ANY OTHER CIRCUMSTANCES OUTSIDE THE MANUFACTURER'S DIRECT OR IMMEDIATE CONTROL.

FIREARM SAFETY

IMPORTANT WARNING: IT IS IMPORTANT FOR YOU TO RECEIVE PROPER TRAINING FROM A COMPETENT FIREARMS INSTRUCTOR OR AUTHORITY BEFORE BEGINNING TO SHOOT OR WHEN HANDLING THE FIREARM.

IMPORTANT WARNING: FAILURE TO ADHERE TO THE RULES OF FIREARM SAFETY CAN RESULT IN SERIOUS INJURY, DEATH, OR DESTRUCTION OF PROPERTY

1) **COMPLETELY READ AND UNDERSTAND YOUR OWNER'S MANUAL GUIDELINES BEFORE USING YOUR FIREARM.** You should fully understand the function of all of the components and mechanics of the firearm. Before you remove the firearm from the box, thoroughly read the owner's manual on how to properly carry, handle, load, unload, and store your new firearm. Know the rules of proper gun safety and always exercise them because failure to do so may result in death or injury to yourself or others. Because it is impossible to list every firearm situation or scenario, be aware that certain circumstances may require additional safety rules unique to a particular situation. In these cases, we recommend that you use extreme caution always.
2) **ALWAYS LEARN THE SPECIFIC MECHANICAL AND HANDLING CHARACTERISTICS OF YOUR SHOTGUN.** All firearms are different thus it is important for you to understand how to properly carry, use, and handle each one according to its specific guidelines. Before using any firearm, one must completely familiarize themselves with the type of firearm and its specific safe handling procedures for loading, unloading and carrying,

NEVER

- Give the shotgun to any person who has not thoroughly familiarized himself or herself with all of the information, safety rules, and warnings in the owner's manual.

3) **ALWAYS KEEP THE FIREARM UNLOADED UNTIL READY TO USE.** Firearms should be kept unloaded when not in use. Whenever your pick up a firearm, immediately engage the safety device and empty the magazine to and visually inspect the chamber to confirm that it is clear. Always unload ammunition from the chamber and remove the magazine after: 1) shooting, 2) before putting the firearm away, 3) putting it into a case, 4) when not in use, and 5) when handing it over to another person.

NEVER

- Leave a loaded gun unattended, propped up against a surface, or out of your hands.
- Assume a firearm is loaded, even if you used it last. Always check to make sure that there is no ammunition and the chamber is clear.
- Load a cartridge into the chamber until you are ready to fire.
- Carry or transport your firearm with live ammunition in the chamber.
- Pass a firearm to another person or accept a firearm from another person, until the action is open, and you have personally checked that the firearms is completely unloaded.
- Haul a loaded firearm openly or in a carrying case.
- Never transfer or hand a loaded firearm to someone else.

4) **ALWAYS KEEP YOUR FINGER OFF THE TRIGGER UNTIL YOU ARE READY TO SHOOT.** When holding the firearm be sure to rest your finger on the trigger guard and along the side of the gun.

NEVER

- Touch the trigger until you are ready to fire.
- Engage in horseplay while handling a firearm.
- Rely on the safety devices of the gun. Mechanical safeties are never foolproof and can wear out and malfunction overtime. Remember to always handle all firearms using proper gun safety guidelines.

5) ALWAYS KEEP THE GUN POINTED IN A SAFE DIRECTION. A safe direction is one in which an accidental discharge cannot or would not cause injury or harm to yourself or others. Use extreme caution especially when loading and unloading your firearm. When handling any firearm always treat it as if it was loaded and ready to fire, even if you think it is empty. The recommended carrying position of your shotgun is with the hammer in de-cocked position.

NEVER

- Point your firearm at anything you don't intend to shoot.
- Use a firearm under the influence of alcohol, drugs, or any other substances that may impair your judgment, skills, or physical abilities.
- Target shoot or hunt with a firearm when you are fatigued or too tired to operate the firearm safely.
- Use your firearm if you have an illness or disability that could compromise your judgment and the safety of yourself or others.

6) ALWAYS USE THE CORRECT AMMUNITION. All firearms are manufactured to use a certain caliber or gauge of ammunition. Only use ammunition that the manufacturer has recommended. Always verify before loading that you have the correct ammunition that matches the manufacturer's recommendations. Using improperly reloaded or incorrect ammunition can cause death and injury. This can also damage or destroy your firearm which will void any warranty.

NEVER

- Shoot the gun unless you know you have the proper ammunition.
- Use hand loaded, non-standard or reloaded ammunition.
- Fire ammunition that exceeds industry standard pressure specifications.
- Use old, soiled, or damaged ammunition.
- Use ammunition which does not feed reliably in your firearm as it may malfunction and cause damage.

7) ALWAYS STORE YOUR FIREARM IN A SECURED STORAGE AREA TO PREVENT UNAUTHORIZED ACCESS OR USE FROM OTHER INDIVIDUALS. There are many types of firearm storage devices as well as locking devices that attach directly to the firearm itself. Each individual must consider their particular circumstances so that the firearm is stored and maintained for optimal safety and security. Metal gun safes are recommended over open racks or glass front cabinets. Mechanical safeties built into the firearm can fail and should not be used as a substitute for safe gun handling and adherence to all firearm safety rules. Additionally, always store your ammunition locked up and secured separately from any firearms.

NEVER

- Store or hide a loaded firearm
- Leave your firearms where unauthorized access from other individuals can occur.
- Allow access to individuals who do not understand or follow the rules of proper gun safety.
- Leave an unsecured firearm in a bed, drawer, closet, or any other vehicle that could allow access to children or other unauthorized individuals.
- Allow children under the age of 18 access to any firearms without close supervision and proper firearm safety training.

8) ALWAYS COMPLY WITH ALL LOCAL. STATE, AND FEDERAL LAWS THAT GOVERN THE OWNERSHIP, STORAGE, CARRYING, AND USE OF FIREARMS.

NEVER

- Vandalize any public or private property by using it as a target.
- Poach a game animal out of season
- Kill any animal you don't intend to eat.

9) ALWAYS KNOW YOUR TARGET AND WHAT IS BEYOND. Before you pull the trigger be sure of your target and what is behind it. Shoot only in areas that have approved backdrops such as a shooting range, or backstops such as a hillside or berm. Also, know how far your shot will travel in case you miss the target or the bullet ricochets.

NEVER

- Fire in the direction in which there are people.
- Fire at a sound, movement, or a flash of color.
- Shoot directly upwards or at a high angle of elevation. Firing at or into the air can have enough energy to travel long distances and accidentally injure or kill someone.
- Shoot across a highway or other roadway.

10) ALWAYS WEAR EYE/ EAR/BODY PROTECTION. Gases and debris can cause injury so it is very important that one wears protective gear to preserve their hearing and eyesight. Also, while in the field wear at least 1000 square inches or more of blaze orange so that you can be visible by others.

NEVER

- Discharge a firearm in a poorly ventilated area.

IMPORTANT WARNING POSSIBLE LEAD EXPOSURE CAN OCCUR WHEN DISCHARGING FIREARMS IN A POORLY VENTILATED AREA, CLEANING THE FIREARM, OR HANDLING AMMUNITION. LEAD AND ITS COMPONENTS IS A SUBSTANCE KNOWN TO CAUSE BIRTH DEFECTS, REPRODUCTIVE DESTRUCTION/IMPAIRMENT, CANCER, OR OTHER SERIOUS HEALTH CONDITIONS AND INJURY. ALWAYS HAVE ADEQUATE VENTILATION AT ALL TIMES AND WASH YOUR HANDS AND OTHER CONTACT AREAS THOROUGHLY AFTER EACH EXPOSURE.

11) ALWAYS HANDLE WITH EXTREME CARE IF YOUR GUN FAILS TO FIRE WHEN THE TRIGGER IS PULLED. If the ammunition doesn't fire when you pull the trigger, STOP! and remember to always keep the firearm pointed in a safe direction. Keep your face away from the breech, then put the safety on, carefully open the action, unload the firearm and dispose of the cartridge safely. Always keep in mind that anytime there is a shell in the chamber, your firearm is **LOADED** and ready to fire. Even if you tried to shoot and the firearm did not fire, always treat it as if it could still discharge.

12) ALWAYS TREAT THE FIREARM AS IF IT WAS LOADED, EVEN IF THE SAFETY IS POSITIONED CORRECTLY AND KEEP YOUR FINGERS AWAY FROM THE TRIGGER WHEN LOADING AND UNLOADING. A gun is a mechanical device and is not foolproof and is subject to wear and tear over time. Always keep your fingers away from the trigger when you are loading and unloading. If the manual safety proves to be ineffective for any reason, danger of an unintentional discharge exists, the weapon is then must be immediately unloaded and restricted from further use. Contact Tokarev so that the gun can be inspected and repaired by an authorized gunsmith.
REMEMBER, THAT ANY FIREARM SAFETY MECHANISMS CAN FAIL, EVEN IF THE SAFETY IS ENGAGED. YOU SHOULD ALWAYS ASSUME THAT A FIREARM IS LOADED WHEN HANDLING IT.

13) ALWAYS KEEP YOUR SHOTGUN IN THE SAME MECHANICAL AND STRUCTURAL CONFIGURATION AS IT WAS WHEN IT WAS MANUFACTURED. This shotgun was produced under specific manufacturer guidelines and should not be altered or changed under ANY circumstances. Performing conversions by altering the trigger, mechanical components, safety mechanisms, or using any other products other than provided in the original box is **PROHIBITED** by the manufacturer, and could result death, bodily harm, or compromising your safety or the safety of others. Any alteration made to the firearm also voids the factory warranty. Like any mechanical device it is subject to normal wear and tear from use. To maintain optimal safety and performance it should be periodically serviced. You must regularly clean and lubricate your firearm to maintain its functionality, accuracy, safety, and reliability. Always before cleaning or lubricating any firearm make sure that you perform a safety check to make sure that the firearm is completely unloaded prior to performing any routine maintenance. If for some reason your firearm does require repairing, you must contact Tokarev for an approved service provider. Using unauthorized personnel to repair your firearm will void your manufacturer's warranty.

NEVER • Alter, convert, or change your firearm from its original manufacturer's configuration.

IMPORTANT WARNING THIS FIREARM WAS DESIGNED TO FUNCTION PROPERLY IN ITS ORIGINAL CONDITION. THE MANUFACTURER WILL NOT BE HELD LIABLE OR LEGALLY RESPONSIBLE FOR ANY ALTERATION PERFORMED ON THE FIREARM AFTER IT LEAVES THEIR CONTROL. THIS INCLUDES ANY ADDITION OR SUBSTITUTION OF PARTS OR ACCESSORIES THAT ARE NOT MANUFACTURED BY TOKAREV ANY CHANGES MADE TO THE FIREARM IS SPECIFICALLY CONTRARY TO OUR INSTRUCTIONS AND WE EXPRESSLY DO NOT AUTHORIZE ANY CHANGES BE MADE AFTER MANUFACTURE. DO NOT JEOPARDIZE THE SAFETY OF YOURSELF OR OTHERS BY MAKING MODIFICATIONS TO YOUR FIREARM.

14) ALWAYS MAKE SURE THE BARREL IS CLEAR OF ANY OBSTRUCTIONS BEFORE SHOOTING. Before loading always perform a safety check to make sure that there is no ammunition in the chamber or magazine. Examine the barrel for any obstructions or debris such as excess lubricant, dirt, or grease. If the bore is obstructed it can cause increased pressure causing the barrel to bulge or burst during use. Always use a cleaning rod and patch to remove any residues or obstructions in the barrel. Be familiar with your firearm. If the noise or recoil seems muffled or weak then **STOP!** And proceed to unload your firearm and check to make sure nothing is lodged in the barrel.

NEVER • Try to shoot out an obstruction by loading another shell and firing.

SERIAL NUMBER OF THE FIREARM

The serial number is located on various parts of the shotgun. Each serial number is specific to that shotgun and is used for identification and registration. It is recommended that you record your serial number in your manual and keep the information in a secured location.

LOADING THE SHOTGUN

1) First, point the shotgun in a safe direction. Remember, a safe direction means that the gun is pointed so that even if it were to go off, it would not cause injury, damage, or death. Always perform a safety check to make sure that the chamber is empty.

2) When the magazine tube is empty, the bolt catch lever holds the bolt open at the rear. Load the magazine tube to capacity. Remember to only use ammunition that is recommended by the manufacturer.

3) Push down the bolt catch lever with the thumb and this will allow the bolt to move forward and chamber a round.

THE SHOTGUN IS NOW LOADED AND READY TO FIRE!

IMPORTANT WARNING: ALWAYS UNLOAD YOUR FIREARM IMMEDIATELY AFTER SHOOTING

UNLOADING THE SHOTGUN

1. Point the shotgun in a safe direction. Remember, a safe direction means that the gun is pointed so that even if it were to go off, it would not cause injury, damage, or death.

2. Keep your fingers off the trigger and remove the magazine.

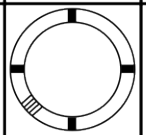
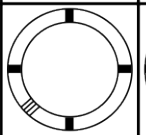
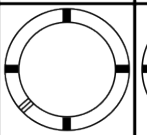
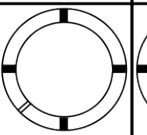
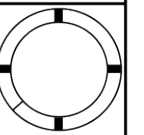
3. Pull back the charging handle one or more times to ensure the chamber is empty. Watch for a live round or empty case to be ejected. Pull the charging handle fully rearward and lock the bolt with the bolt catch lever.

4. Make sure the last round in the chamber has been extracted and ejected. Visually and physically check the chamber and the magazine well and magazine tube to make sure the shotgun has been fully unloaded. Perform a safety check by physically inserting your index finger in the chamber to feel for the presence of a round or cartridge case in the chamber.

USAGE OF CHOKE TUBES

(IF YOUR SHOTGUN INCLUDES)

Note : Largest diameter choke installed in barrel, smaller chokes in box (safety)

	SKEET	IC	M	IM	F
CHOKE TUBE					
BBLS	CL	★★★★	★★★	★★	★

The choke controls how open or tight the pattern of the shot will be. The chart below lists the chokes available (from open to tight), and the tick marks that indicate the specific choke.

Never fire your gun or run cleaning tools through a barrel that uses a choke tube with the internal threads exposed. The barrel should be cleaned after each use and before installation of the tube.

To install a tube, insert the tube into the top of the barrel and tighten with your fingers. Once the tube is finger tightened, tighten the rest of the way with the appropriate choke tube wrench until the tube is snug. Do NOT overtighten or forcefully tighten with the wrench.

IMPORTANT USAGE OF STEEL SHOT

The choke (before constriction) in all modern shotguns has been established based on the pattern performance of shot shells loaded with lead shot. When using steel shot shells,you will notice a different performance in pattern density versus the established lead shotpattern, because the steel shot is harder and lighter than lead shot.

You should be aware of the following differences and cautions:

Never shoot steel shot loads in a full choked barrel or an improved modified choked barrel. Doing so, may cause the barrel to swell or rupture. In general, steel shot fired with a modified choke will produce the equivalent of a lead full choke pattern.

This will be true of all steel shot sized up to and including no. 2. The established improved cylinder chokes will produce the equivalent of a (lead) modified pattern. All steel shot sized larger than no. 2, and including special sized such as F, T, etc, should be used only with improved cylinder chokes. These steel shot sizes, when used in an improved cylinder choke, will produce equivalent to (lead) full choke patterns. The established cylinder choke or bore will produce the equivalent of a modified (lead) pattern. Additional information concerning the use of steel shot is available from the ammunition companies.

MAINTENANCE AND CLEANING

Caution: Make sure the gun is UNLOADED.

1. Make sure the broad, polished finely fitted mating surface of the bolt and receiver is especially clean and lightly oiled with high quality gun oil. Do not use silicone or lanolin (Do not use WD-40).

2. Run an oil patch through the bore with a cleaning rod starting from the breech end. To prevent leading, use a cleaning solvent and brass brush to clean the bore periodically.Follow this cleaning with one or two clean oil patches. Important: If your gun is equipped with choke tubes, do not use a brass brush to clean the barrel without having a choketube installed. Barrels that utilize choke tubes must also have the choke tubes removed to clean and oil the threads inside the barrel and the choke tubes themselves. This will protect the threads and prevent dirt build up that can cause tubes to become difficult to remove.

Never fire your gun without choke tubes snuggly tightened in barrels. Do not overtightenchoke tubes, Wipe all exposed metal surfaces with an oiled cloth before storing. Do not squirt or pour oil into the inside mechanism because it may hamper proper functioning. After extended periods of heavy use, your gun should be taken to a qualified gunsmith to have the action disassembled for professional cleaning and lubrication.

STORAGE

Clean thoroughly and oil your gun before storage. Store the gun in a case to prevent scratches and dents. Store your firearm in a dry place to prevent corrosion. Store the gun away from children and in a place where it cannot be obtained by those unauthorized to use it. Always store gun unloaded and separately from any ammunition.

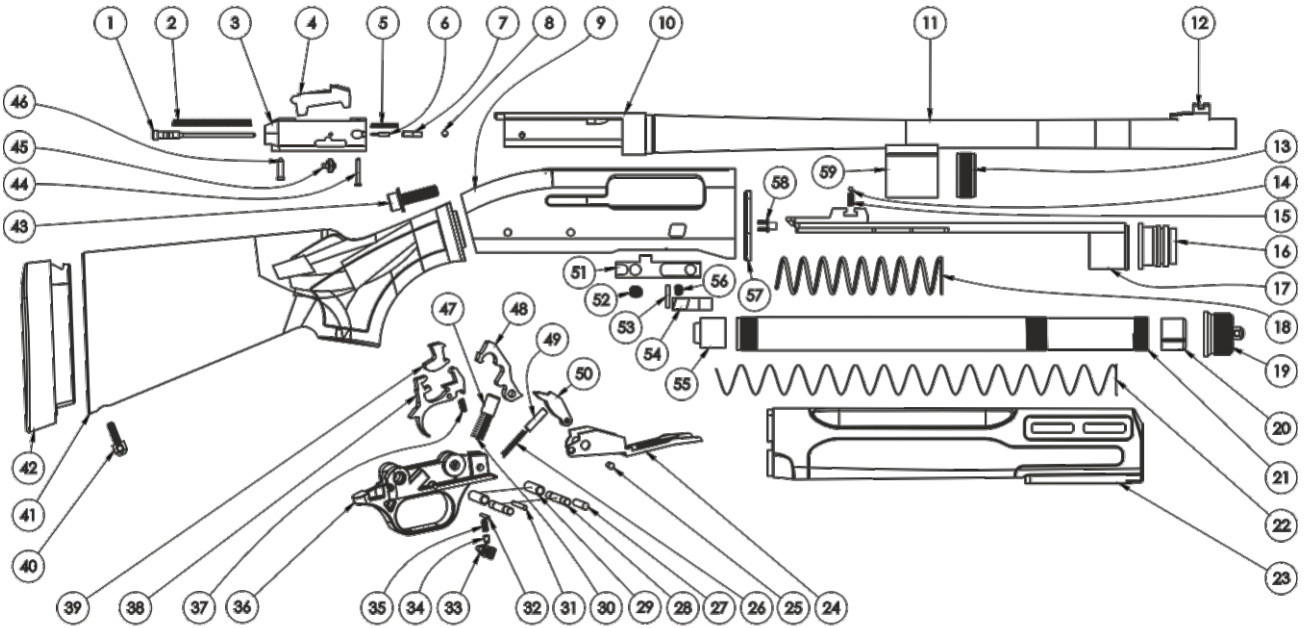
HAZARDOUS MATERIAL WARNING

Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition, may result in exposure to lead and other substances known to cause birth defects, reproductive harm, and other serious injury. Have adequate ventilation at all times. Wash hands thoroughly after exposure.

THANK YOU

Thank you for purchasing a Tokarev shotgun. We are sure this gun will bring you years of hunting and/or shooting pleasure. Your satisfaction is the key to our success. Please let us know if we can be of service and relay any observations about your guns performance or appearance.

EXPLODED VIEW

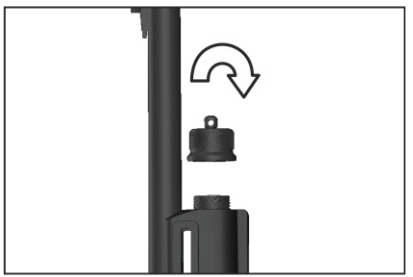


TTF 12 TITAN EXPLODED VIEW

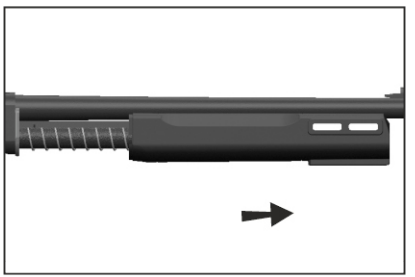
1 Firing Pin
2 Firing Pin Spring
3 Bolt
4 Bolt Lock
5 Extractor Spring
6 Extractor Plunger
7 Extractor
8 Extractor Screw
9 Receiver
10 Barrel Hood
11 Barrel
12 Front Sight
13 Barrel Nut
14 Charging Handle Detent
15 Charging Handle Detent Spring
16 Gas Piston
17 Bolt Carrier
18 Recoil Spring
19 Magazine Nut
20 Magazine Spring Retainer
21 Magazine Tube
22 Magazine Spring
23 Forearm
24 Lifter
25 Lifter Actuator Pivot Pin
26 Lifter Actuator Spring
27 Hammer Pivot Pin
28 Fire Control Group Retaining Pin (2)
29 Fire Control Group Retaining Pin Bushing (2)
30 Hammer Spring
31 Trigger Pivot Pin
32 Safety Detent Retaining Pin
33 Safety Selector Button
34 Safety Detent
35 Safety Detent Spring
36 Fire Control Group Housing
37 Trigger Spring
38 Trigger
39 Disconnector
40 Sling Swivel Stud
41 Stock
42 Butt Pad
43 Stock Bolt
44 Extractor Pivot Pin
45 Charging Handle
46 Firing Pin Retaining Pin
47 Hammer Plunger
48 Hammer
49 Lifter Actuator Plunger
50 Lifter Actuator
51 Shell Catch
52 Shell Catch Spring
53 Shell Catch Pivot Pin
54 Bolt Release Button
55 Magazine Follower
56 Bolt Release Spring
57 Forearm Escutcheon
58 Forearm Escutcheon Retaining Screws
59 Barrel Ring

SHOTGUN DISASSEMBLY INSTRUCTIONS

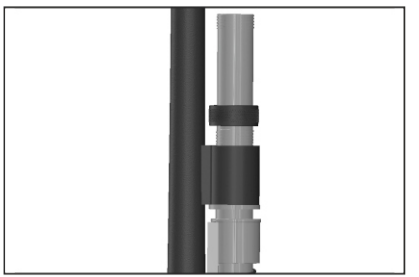
MANUFACTURERS WARNING: THIS MANUFACTURED FIREARM WAS DESIGNED TO PERFORM WITH ITS ORIGINAL PARTS. IT IS YOUR RESPONSIBILITY TO MAKE SURE THAT ANY PARTS YOU BUY ARE AUTHENIC AND CORRECTLY INSTALLED AND THAT THE PARTS HAVE NOT BEEN ALTERED OR CHANGED. IT IS IMPERATIVE THAT ONLY FACTORY PARTS BE USED AS REPLACEMENTS TO ASSURE THAT THE FIREARM REMAINS FUNCTIONALLY SAFE AND OPERATES ACCURATELY. THE GUN OWNER ACCEPTS FULL RESPONSIBILITY FOR THE CORRECT REASSEMBLY AND FUNCTIONING OF THE FIREARM AFTER ANY DISASSEMBLY OR REPLACEMENT OF PARTS.



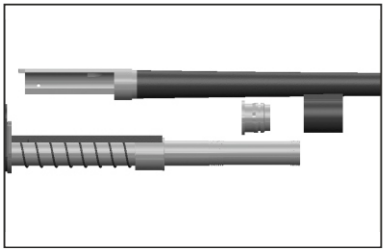
1) After verifying that the firearm is unloaded, remove the magazine nut by rotating it in the counter clockwise direction.



2) Push the forearm forward and off of the magazine tube.



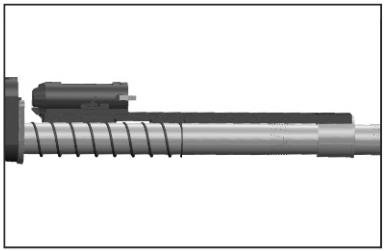
3) Remove the barrel nut by rotating it in the counter clockwise direction..



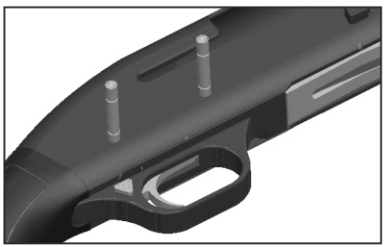
4) Remove the barrel by sliding it forward and out of the receiver.



5) Remove the charging handle by aligning the key slot on the bolt with the key on the charging handle.



6) Slid the bolt carrier and bolt forward out of the receiver and off of the magazine tube.

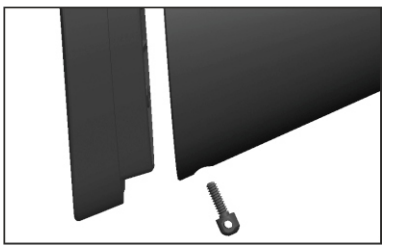


7) Remove the Fire Control Group pins by using a non marring drift and small hammer. Only a light tapping motion is needed.

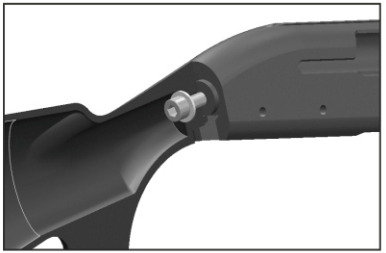
load.



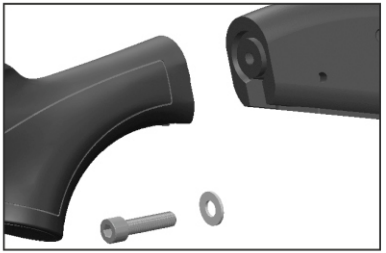
8) Pull the Fire Control Group down and out of the receiver. Do not disasseble the Fire Control Group beyond this point.



9) To remove the stock, begin by removing the sling swivel stud and butt pad.



10) Using a socket with a long extension, remove the stock bolt by rotating in the counter clock wise direction.



11) The stock can be pulled back away from the receiver. Note: there is not need to remove the stock for maintenance or cleaning, only if you wish to replace it with a different model.

STEP 1) DISASSEMBLE YOUR SHOTGUN.

STEP 2) USING A PROPER CLEANING ROD, RUN A SOLVENT-WETTED PATCH THROUGH THE BORE SEVERAL TIMES. THIS WILL THEN BE FOLLOWED BY RUNNING DRY PATCHES THROUGH THE BORE TO REMOVE ANY DEBRIS OR RESIDUE.

STEP 3) IF THE BORE IS LEADED TO THE EXTENT THAT THE ABOVE PATCH CLEANING PROCEDURE DID NOT REMOVE THE LEAD, THEN SCRUB THE BORE FULL LENGTH WITH A SOLVENT-WETTED BRASS BRISTLE BRUSH. WHEN THE LEADING IS LOOSE THEN REPEAT STEP #2.

STEP 4) THE SURFACES OF BOLT CARRIER, EJECTOR, AND INSIDE SURFACES OF THE RECEIVER SHOULD BE COATED VERY LIGHTLY WITH NON-PENETRATING LUBRICATING OIL.

STEP 5) REASSEMBLE THE SHOTGUN AND WIPE THE EXTERIOR METAL SUREFACES SPARINGLY WITH AN OILED CLOTH. SWAB THE BORE WITH AN OILY PATCH BEFORE STORING THE FIREARM.

STEP 6) PLACE THE SHOTGUN IN A SAFE, LOCKED STORAGE SPACE WHERE UNAUTHORIZED PERSONS CANNOT ACCESS THE FIREARM. NEVER STORE THE SHOTGUN IN A LEATHER CASE AS LEATHER ATTRACTS MOISTURE.

WARRANTY

At Tokarev, we believe in the quality of our firearms.

Age and wear cannot be covered under warranty, as the mechanical parts and materials that make up firearms eventually wear out. However, defective parts, materials, and workmanship are not acceptable, and we stand behind our products. We warrant our firearms to be free from defects in performance and workmanship for one year from the original retail purchase date. If you have a problem that is directly attributable to the quality of our product, we will make it right to include shipping and handling.

If you abuse, improperly maintain, or alter the internal workings of your Tokarev firearm in any way, we will not warrant damage that occurs. Likewise, if you use improper or incompatible ammunition such as reloaded or other nonstandard ammunition, we will not warrant damage that occurs. Additionally, sales outside of the United States, unauthorized repair and modifications to the firearm, including altering a serial number shall not be covered under warranty.

If you have a problem with your firearm, please contact Tokarev directly at info@sdsimports.com or via phone at 865-604-6894. Before returning any firearm or parts, contact us for a Return Merchandise Authorization number. No firearms will be accepted without pre-approval and completion of this Return Merchandise Authorization.

RETURN WITHOUT REPAIR

If we receive your firearm and determine that its damage is not covered under warranty, we will contact you with an explanation and an estimate of your cost for us to repair or refurbish it. If you prefer, we will return your firearm to you.

FREE RAPAIR AND RETURN

If your firearm is defective and we determine the defect is covered under warranty, Tokarev will repair or replace the firearm. After the repair of your firearm, we will ship it directly back to you, provided you originally shipped it to us from your address.

LIMITATIONS ON WARRANTY

Our only responsibility in the case of breach of warranty is repair.
Tokarev shall not be liable for any other damages. This includes indirect or consequential damages.

PLEASE NOTE: This warranty gives you specific legal rights, and you may also have other rights, which vary from state to state, as some jurisdictions do not allow limitations on certain damages and warranties.

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